Deutsches Institut für Bautechnik

Approval body for construction products and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and Laender Governments

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European Technical Assessment ETA-12/0543 of 15 December 2016

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the European Technical Assessment:	Deutsches Institut für Bautechnik
Trade name of the construction product	Friulsider Injection system KEM-UP + Vinylester for masonry
Product family to which the construction product belongs	Injection system for use in masonry
Manufacturer	Friulsider S.p.A. Via Trieste 1 33048 SAN. GIOVANNI AL NATISONE ITALIEN
Manufacturing plant	Friulsider S.p.A., Plant 2 Germany
This European Technical Assessment contains	61 pages including 3 annexes which form an integral part of this assessment
This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of	Guideline for European technical approval of "Metal Injection Anchors for Use in Masonry", ETAG 029, April 2013, used as European Assessment Document (EAD) according to Article 66 Paragraph 3 of Regulation (EU) No 305/2011.

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Specific Part

1 Technical description of the product

The Friulsider Injection system KEM-UP Vinylester is a bonded anchor (injection type) consisting of a mortar cartridge with injection mortar KEM-UP Vinylester, a perforated sleeve and an anchor rod with hexagon nut and washer. The steel elements are made of zinc coated steel or stainless steel.

The anchor rod is placed into a drilled hole filled with injection mortar and is anchored via the bond between steel element, injection mortar and masonry and mechanical interlock.

The Illustration and the description of the product are given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance for steel elements	See Annex C2
Characteristic resistance for anchors in masonry units	See Annex C3 – C45
Displacements under shear and tension loads	See Annex C4 – C45
Reduction Factor for job site tests (β-Factor)	See Annex C1
Edge distances and spacing	See Annex C3 – C45
Group factor for group fastenings	See Annex C3 – C45

3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Class A1
Resistance to fire	No performance assessed

3.3 Hygiene, health and the environment (BWR 3)

Regarding dangerous substances there may be requirements (e.g. transposed European legislation and national laws, regulations and administrative provisions) applicable to the products falling within the scope of this European Technical Assessment. In order to meet the provisions of Regulation (EU) No 305/2011, these requirements need also to be complied with, when and where they apply.

3.4 Safety in use (BWR 4)

The essential characteristics regarding Safety in use are included under the Basic Works Requirement Mechanical resistance and stability.

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with guideline for European technical approval ETAG 029, April 2013 used as European Assessment Document (EAD) according to Article 66 Paragraph 3 of Regulation (EU) No 305/2011 the applicable European legal act is: [97/177/EC].

The system to be applied is: 1

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

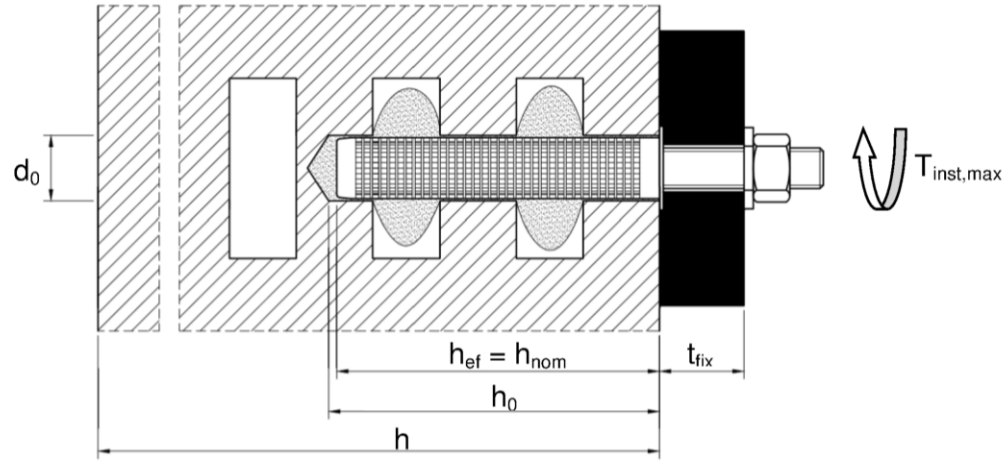
Issued in Berlin on 15 December 2016 by Deutsches Institut für Bautechnik

Uwe Bender
Head of Department

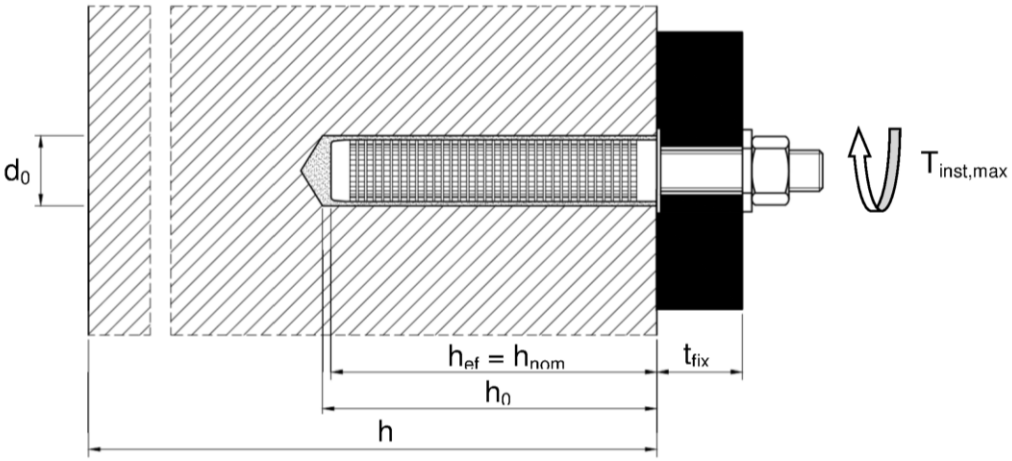
beglaubigt:
Baderschneider

Deutsches Institut für Bautechnik DIBt

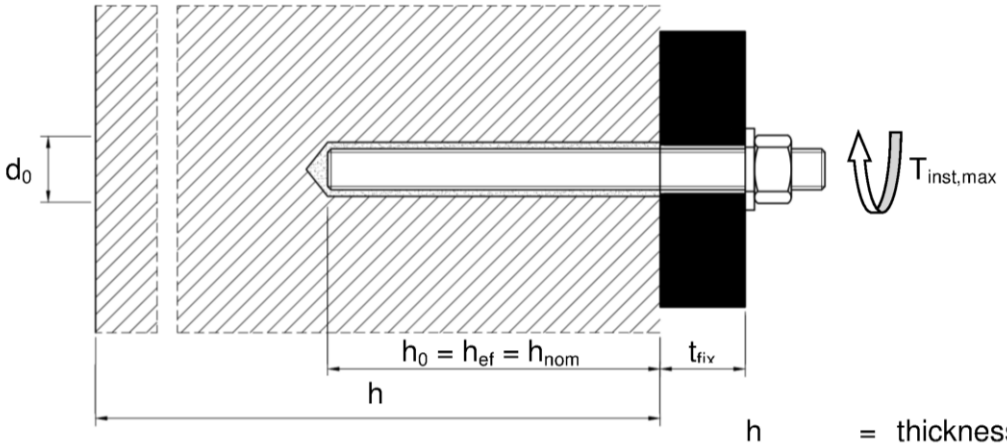
Installation in hollow brick; threaded rod and Internal threaded rod with sleeve



Installation in solid brick; threaded rod and Internal threaded rod with sleeve



Installation in solid brick; threaded rod and Internal threaded rod without sleeve



d_0 = nominal drill hole diameter
t_{fix} = thickness of fixture
$T_{inst,max}$ = max installation torque moment
h = thickness of member
h_0 = depth of drill hole depth at shoulder
h_{ef} = effective anchorage depth
h_{nom} = overall embedment depth

Friulsider Injection System KEM-UP Vinylester for masonry

Product description
Installed condition

Annex A 1

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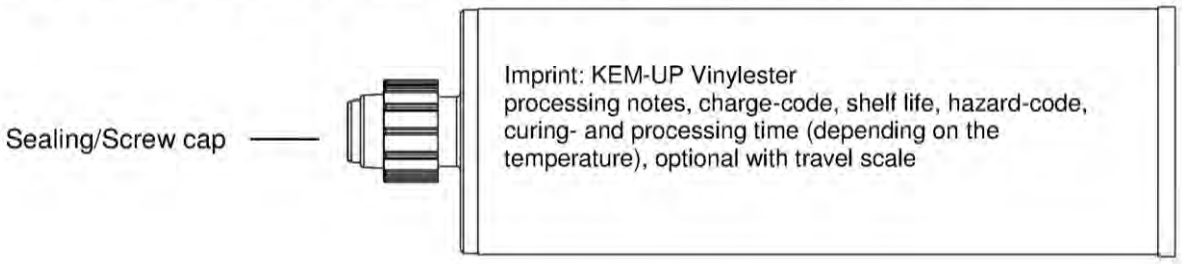
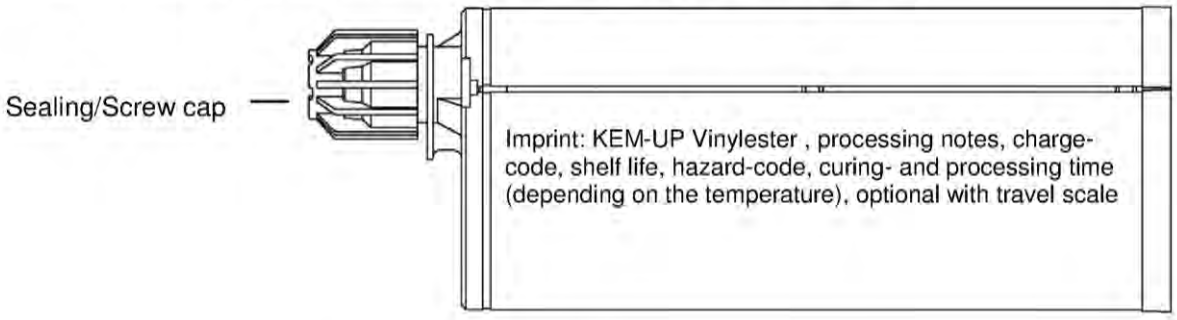
Cartridge: KEM-UP Vinylester

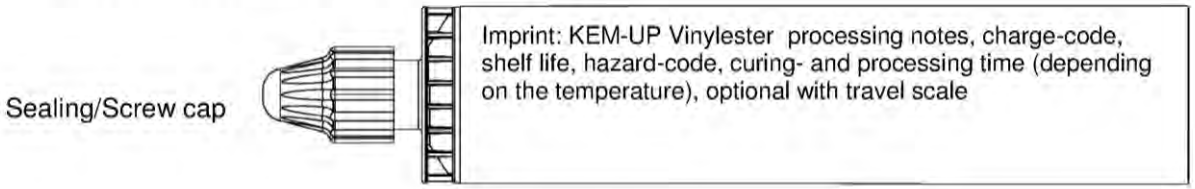
150 ml, 280 ml, 300 ml up to 333 ml and 380 ml up to 420 ml cartridge (Type: coaxial)



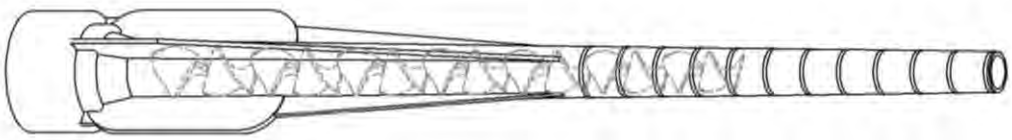
235 ml, 345 ml up to 360 ml and 825 ml cartridge (Type: "side-by-side")



165 ml and 300 ml cartridge (Type: "foil tube")



Static Mixer



Friulsider Injection System KEM-UP Vinylester for masonry	**Annex A 2**
Product description Injection system	

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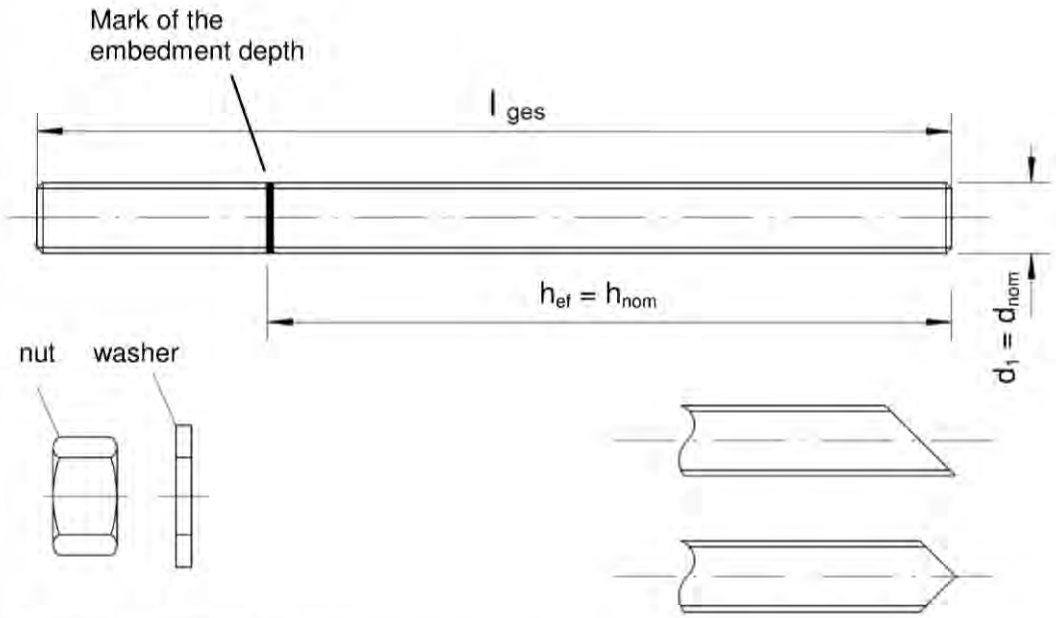
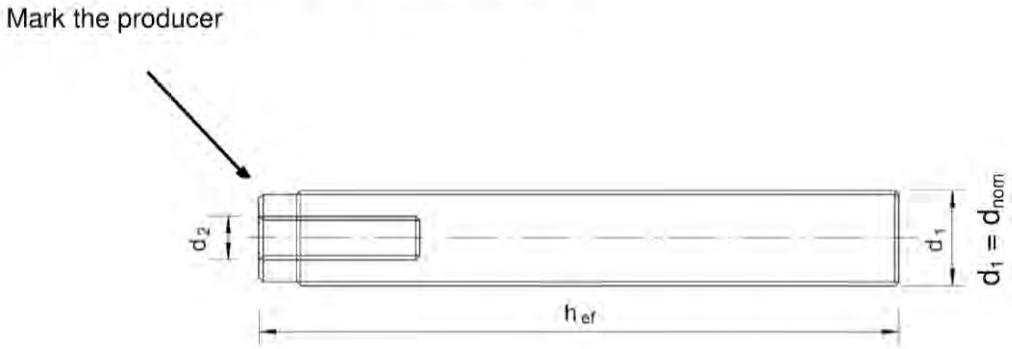
Threaded rod M8, M10, M12, M16



Commercial standard rod with:
- Materials, dimensions and mechanical properties acc. to Table A1
- Inspection certificate 3.1 acc. to EN 10204:2004. The document shall be stored.
- Marking of embedment depth

Internal threaded rod IG-M6, IG-M8, IG-M10



Marking: e.g.  M8

Friulsider Injection System KEM-UP Vinylester for masonry	**Annex A 3**
Product description Anchor rods	

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Table A1: Materials	
Designation	**Material**
Steel, zinc plated ≥ 5 µm acc. to EN ISO 4042:1999 or Steel, hot-dip galvanised ≥ 40 µm acc. to EN ISO 1461:2009 and EN ISO 10684:2004+AC:2009	
Anchor rod	Steel, EN 10087:1998 or EN 10263:2001 Property class 4.6, 4.8, 5.6, 5.8, 8.8 acc. EN 1993-1-8:2005+AC:2009 A_s > 8% fracture elongation
Hexagon nut, EN ISO 4032:2012	Steel acc. EN 10087:1998 or EN 10263:2001 Property class 4 (for class 4.6, 4.8 rod) EN ISO 898-2:2012 Property class 5 (for class 5.6, 5.8 rod) EN ISO 898-2:2012 Property class 8 (for class 8.8 rod) EN ISO 898-2:2012
Washer, EN ISO 887:2006, EN ISO 7089:2000, EN ISO 7093:2000, or EN ISO 7094:2000	Steel, zinc plated or hot-dip galvanised
Internal threaded rod	Steel, zinc plated Property class 5.6, 5.8 and 8.8 EN ISO 898-1:2013
Stainless steel	
Anchor rod	Material 1.4401 / 1.4404 / 1.4571, EN 10088-1:2014, Property class 70 EN ISO 3506-1:2009 Property class 80 EN ISO 3506-1:2009
Hexagon nut, EN ISO 4032:2012	Material 1.4401 / 1.4404 / 1.4571 EN 10088-1:2014, Property class 70 (for class 70 rod) EN ISO 3506-2:2009 Property class 80 (for class 80 rod) EN ISO 3506-2:2009
Washer, EN ISO 887:2006, EN ISO 7089:2000, EN ISO 7093:2000, or EN ISO 7094:2000	Material 1.4401, 1.4404 or 1.4571, EN 10088-1:2014
Internal threaded rod	Stainless steel: 1.4401 / 1.4404 / 1.4571, EN 10088-1:2014 Property class 70 (for class 70 rod) EN ISO 3506-1:2009
High corrosion resistant steel (HCR)	
Anchor rod	Material 1.4529 / 1.4565, EN 10088-1:2014, Property class 70 EN ISO 3506-1:2009 Property class 80 EN ISO 3506-1:2009
Hexagon nut, EN ISO 4032:2012	Material 1.4529 / 1.4565, EN 10088-1:2014, Property class 70 (for class 70 rod) EN ISO 3506-2:2009 Property class 80 (for class 80 rod) EN ISO 3506-2:2009
Washer, EN ISO 887:2006, EN ISO 7089:2000, EN ISO 7093:2000, or EN ISO 7094:2000	Material 1.4529 / 1.4565, EN 10088-1:2014
Internal threaded rod	Stainless steel: 1.4529 / 1.4565, EN 10088-1:2014 Property class 70 (for class 70 rod) EN ISO 3506-1:2009
Plastic sleeve	
Perforated sleeve	Material: Polypropylene

Friulsider Injection System KEM-UP Vinylester for masonry	**Annex A 4**
Product description Materials	

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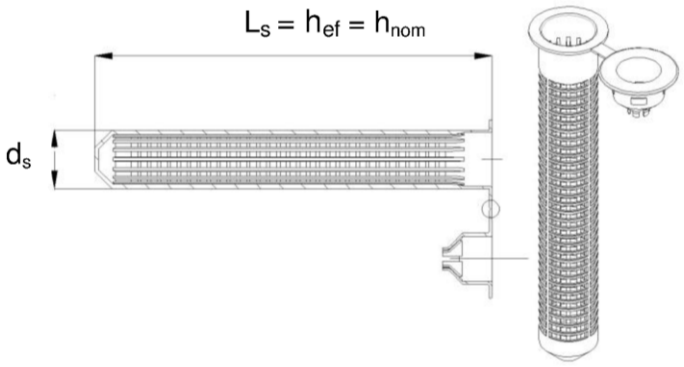
Table A2: Sleeve (Plastic)

SH 12x80
SH 16x85
SH 20x85



SH 16x130
SH 20x130
SH 20x200

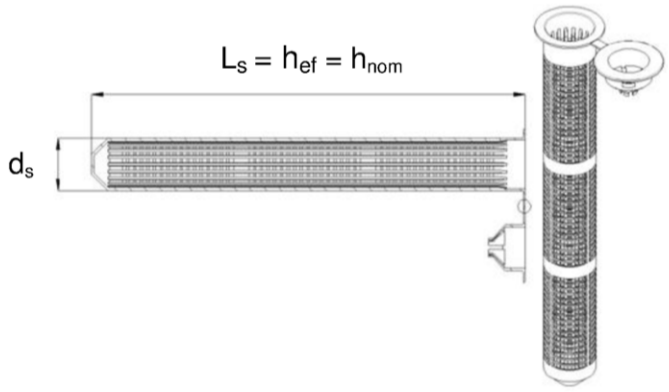


Table A3: Sizes sleeve

			Sleeve	12x80	16x85	16x130	20x85	20x130	20x200
Diameter of sleeve	$d_s = d_{nom}$	[mm]		12	16	16	20	20	20
Length of sleeve	L_s	[mm]		80	85	130	85	130	200
Effective anchorage depth	h_{ef}	[mm]		80	85	130	85	130	200
Overall anchor embedment	h_{nom}	[mm]		80	85	130	85	130	200

Table A4: Steel

	Anchor rod		IG-M6	IG-M8	IG-M10	M8	M10	M12	M16
Outside diameter of anchor	$d_1 = d_{nom}$	[mm]	10[1)]	12[1)]	16[1)]	8	10	12	16
Diameter of internal thread	d_2	[mm]	6	8	10	-	-	-	-
Thread engagement length Min/max	l_{IG}	[mm]	8/20	8/20	10/25	-	-	-	-
Total length of steel element	l_{ges}	[mm]	With sleeve: hef - 5mm Without sleeve: hef			hef + t_{fix} + 9,5	hef + t_{fix} + 11,5	hef + t_{fix} + 17,5	hef + t_{fix} + 20,0

[1)] Internal threaded rod with metric external thread

Friulsider Injection System KEM-UP Vinylester for masonry

Product description
Sleeves

Annex A 5

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Specifications of intended use

Anchorages subject to:
- Static and quasi-static loads

Base materials:
- Autoclaved Aerated Concrete (Use category d) according to Annex B2
- Solid brick masonry (Use category b), according to Annex B2.
- Hollow brick masonry (use category c), according to Annex B2 and B3
- Mortar strength class of the masonry M2,5 at minimum according to EN 998-2:2010.
- For other bricks in solid masonry and in hollow or perforated masonry, the characteristic resistance of the anchor may be determined by job site tests according to ETAG 029, Annex B under consideration of the β-factor according to Annex C1, Table C1.

Note: The characteristic resistance for solid bricks and autoclaved aerated concrete are also valid for larger brick sizes and larger compressive strength of the masonry unit.

Temperature Range:
- T_a: - 40°C to +40°C (max. short term temperature +40°C and max. long term temperature +24°C)
- T_b: - 40°C to +80°C (max. short term temperature +80°C and max. long term temperature +50°C)
- T_c: - 40°C to +120°C (max. short term temperature +120°C and max. long term temperature +72°C)

Use conditions (Environmental conditions):
- Dry and wet structure (regarding injection mortar).
- Structures subject to dry internal conditions (zinc coated steel, stainless steel or high corrosion resistant steel).
- Structures subject to external atmospheric exposure (including industrial and marine environment) and to permanently damp internal condition, if no particular aggressive conditions exist (stainless steel or high corrosion resistant steel).
- Structures subject to external atmospheric exposure and to permanently damp internal condition, if other particular aggressive conditions exist (high corrosion resistant steel).

Note: Particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor swimming pools or atmosphere with extreme chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing materials are used).

Use categories in respect of installation and use:
- Category d/d: Installation and use in dry masonry
- Category w/w: Installation and use in dry or wet masonry (incl. w/d installation in wet masonry and use in dry masonry)

Design:
- Verifiable calculation notes and drawings are prepared taking account the relevant masonry in the region of the anchorage, the loads to be transmitted and their transmission to the supports of the structure. The position of the anchor is indicated on the design drawings.
- The anchorages are designed in accordance with the ETAG 029, Annex C, Design method A under the responsibility of an engineer experienced in anchorages and masonry work.
- $N_{Rk,p} = N_{Rk,b}$ see Annex C4 to C45; $N_{Rk,s}$ see Annex C3; $N_{Rk,pb}$ see ETAG 029, Annex C
- $V_{Rk,b}$ and $V_{Rk,c}$ see Annex C4 to C45; $V_{Rk,s}$ see Annex C3; $V_{Rk,pb}$ see ETAG 029, Annex C
- For application with sleeve with drill bit size ≤ 15mm installed in joints not filled with mortar:
  - $N_{Rk,p,j} = 0{,}18 * N_{Rk,p}$ and $N_{Rk,b,j} = 0{,}18 * N_{Rk,b}$ ($N_{Rk,p} = N_{Rk,b}$ see Annex C4 to C45)
  - $V_{Rk,c,j} = 0{,}15 * V_{Rk,c}$ and $V_{Rk,b,j} = 0{,}15 * V_{Rk,b}$ ($V_{Rk,b}$ and $V_{Rk,c}$ see Annex C4 to C45)
- Application without sleeve installed in joints not filled with mortar is not allowed.

Installation:
- Dry or wet structures.
- Anchor Installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.
- Fastening screws or threaded rods (incl. nut and washer) must comply with the appropriate material and property class of the Internal threaded rod .

Friulsider Injection System KEM-UP Vinylester for masonry	**Annex B 1**
Intended Use Specifications	

Deutsches Institut für Bautechnik DIBt

Table B1: Overview brick types and properties with corresponding fastening elements (Anchor and Sleeves)

Brick-No.	Brick type	Picture	Brick size length width height [mm]	Compressive strength [N/mm²]	Bulk density [kg/dm³]	Sleeve - Anchor type	Annex
Autoclaved aerated concrete units according EN 771-4							
1	Autoclaved Aerated Concrete AAC6		499 240 249	6	0,6	M8/M10/M12/M16/IG-M6/IG-M8/IG-M10	C4 – C5
Calcium silicate masonry units according EN 771-2							
2	Calcium silicate solid brick KS-NF		240 115 71	10 20 27	2,0	M8/M10/M12/M16/IG-M6/IG-M8/IG-M10 SH 12x80 – M8 SH 16x85 – M8/M10/IG-M6 SH 16x130 – M8/M10/IG-M6 SH 20x85 – M12/M16/IG-M8/IG-M10 SH 20x130 – M12/M16/IG-M8/IG-M10 SH 20x200 – M12/M16/IG-M8/IG-M10	C6 – C8
3	Calcium silicate hollow brick KSL-3DF		240 175 113	8 12 14	1,4	SH 12x80 – M8 SH 16x85 – M8/M10/IG-M6 SH 16x130 – M8/M10/IG-M6 SH 20x85 – M12/M16/IG-M8/IG-M10 SH 20x130 – M12/M16/IG-M8/IG-M10 SH 20x200 – M12/M16/IG-M8/IG-M10	C9 - C11
4	Calcium silicate hollow brick KSL-12DF		498 175 238	10 12 16	1,4	SH 12x80 – M8 SH 16x85 – M8/M10/IG-M6 SH 16x130 – M8/M10/IG-M6 SH 20x85 – M12/M16/IG-M8/IG-M10 SH 20x130 – M12/M16/IG-M8/IG-M10	C12 - C14
Clay masonry units according EN 771-1							
5	Clay solid brick Mz – DF		240 115 55	10 20 28	1,6	M8/M10/M12/M16/IG-M6/IG-M8/IG-M10 SH 12x80 – M8 SH 16x85 – M8/M10/IG-M6 SH 16x130 – M8/M10/IG-M6 SH 20x85 – M12/M16/IG-M8/IG-M10 SH 20x130 – M12/M16/IG-M8/IG-M10 SH 20x200 – M12/M16/IG-M8/IG-M10	C15 - C17
6	Clay hollow brick Hlz-16DF		497 240 238	6 8 12 14	0,8	SH 12x80 – M8 SH 16x85 – M8/M10/IG-M6 SH 16x130 – M8/M10/IG-M6 SH 20x85 – M12/M16/IG-M8/IG-M10 SH 20x130 – M12/M16/IG-M8/IG-M10 SH 20x200 – M12/M16/IG-M8/IG-M10	C18 - C20
7	Clay hollow brick Porotherm Homebric		500 200 299	4 6 10	0,7	SH 12x80 – M8 SH 16x85 – M8/M10/IG-M6 SH 16x130 – M8/M10/IG-M6 SH 20x85 – M12/M16/IG-M8/IG-M10 SH 20x130 – M12/M16/IG-M8/IG-M10	C21 - C23

Friulsider Injection System KEM-UP Vinylester for masonry

Intended Use
Brick types and properties with corresponding fastening elements

Annex B 2

Deutsches Institut für Bautechnik DIBt

Table B1: Overview brick types and properties with corresponding fastening elements (Anchor and Sleeves) (continue)

Brick-No.	Brick type	Picture	Brick size length width height [mm]	Compressive strength [N/mm²]	Bulk density [kg/dm³]	Sleeve - Anchor type	Annex
Clay masonry units according EN 771-1							
8	Clay hollow brick BGV Thermo		500 200 314	4 6 10	0,6	SH 12x80 – M8 SH 16x85 – M8/M10/IG-M6 SH 16x130 – M8/M10/IG-M6 SH 20x85 – M12/M16/IG-M8/IG-M10 SH 20x130 – M12/M16/IG-M8/IG-M10	C24 - C26
9	Clay hollow brick Calibric R+		500 200 314	6 9 12	0,6	SH 12x80 – M8 SH 16x85 – M8/M10/IG-M6 SH 16x130 – M8/M10/IG-M6 SH 20x85 – M12/M16/IG-M8/IG-M10 SH 20x130 – M12/M16/IG-M8/IG-M10	C27- C29
10	Clay hollow brick Urbanbric		560 200 274	6 9 12	0,7	SH 12x80 – M8 SH 16x85 – M8/M10/IG-M6 SH 16x130 – M8/M10/IG-M6 SH 20x85 – M12/M16/IG-M8/IG-M10 SH 20x130 – M12/M16/IG-M8/IG-M10	C30 - C32
11	Clay hollow brick Brique creuse C40		500 200 200	4 8 12	0,7	SH 12x80 – M8 SH 16x85 – M8/M10/IG-M6 SH 16x130 – M8/M10/IG-M6 SH 20x85 – M12/M16/IG-M8/IG-M10 SH 20x130 – M12/M16/IG-M8/IG-M10	C33 - C35
12	Clay hollow brick Blocchi Leggeri		250 120 250	4 6 8 12	0,6	SH 12x80 – M8 SH 16x85 – M8/M10/IG-M6 SH 16x130 – M8/M10/IG-M6 SH 20x85 – M12/M16/IG-M8/IG-M10 SH 20x130 – M12/M16/IG-M8/IG-M10 SH 20x200 – M12/M16/IG-M8/IG-M10	C36 - C38
13	Clay hollow brick Doppio Uni		250 120 120	10 16 20 28	0,9	SH 12x80 – M8 SH 16x85 – M8/M10/IG-M6 SH 16x130 – M8/M10/IG-M6 SH 20x85 – M12/M16/IG-M8/IG-M10 SH 20x130 – M12/M16/IG-M8/IG-M10 SH 20x200 – M12/M16/IG-M8/IG-M10	C39 - C41
Light weight concrete according EN 771-3							
14	Hollow light weight concrete Bloc creux B40		494 200 190	4	0,8	SH 12x80 – M8 SH 16x85 – M8/M10/IG-M6 SH 16x130 – M8/M10/IG-M6 SH 20x85 – M12/M16/IG-M8/IG-M10 SH 20x130 – M12/M16/IG-M8/IG-M10	C42 - C43
15	Solid light weight concrete		300 123 248	2	0,6	M8/M10/M12/M16/IG-M6/IG-M8/IG-M10 SH 12x80 – M8 SH 16x85 – M8/M10/IG-M6 SH 16x130 – M8/M10/IG-M6 SH 20x85 – M12/M16/IG-M8/IG-M10 SH 20x130 – M12/M16/IG-M8/IG-M10 SH 20x200 – M12/M16/IG-M8/IG-M10	C44 - C45

Friulsider Injection System KEM-UP Vinylester for masonry

Intended Use
Brick types and properties with corresponding fastening elements

Annex B 3

Installation: Steel Brush

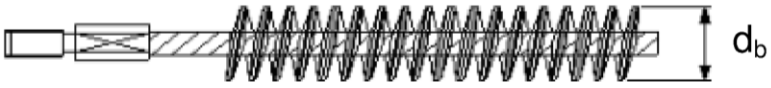


Table B2: Installation parameters in autoclaved aerated concrete AAC and solid masonry (without sleeve)

Anchor size			**M8**	**M10**	**IG-M6**	**M12**	**IG-M8**	**M16**	**IG-M10**
Nominal drill hole diameter	d_0	[mm]	10	12		14		18	
Drill hole depth	h_0	[mm]	80	90		100		100	
Effective anchorage depth	h_{ef}	[mm]	80	90		100		100	
Minimum wall thickness	h_{min}	[mm]	h_{ef} + 30						
Diameter of clearance hole in the fixture	$d_f \leq$	[mm]	9	12	7	14	9	18	12
Diameter of steel brush	d_b	[mm]	12	14		16		20	
Minimum diameter of steel brush	$d_{b,min}$	[mm]	10,5	12,5		14,5		18,5	
Max installation torque moment	$T_{inst,max}$	[Nm]	2 (14 for Mz DF)						

Table B3: Installation parameters in solid and hollow masonry (with sleeve)

Anchor size			**M8**	**M8 / M10 / IG-M6**		**M12 / M16 / IG-M8 / IG-M10**		
		Sleeve	**12x80**	**16x85**	**16x130**	**20x85**	**20x130**	**20x200**
Nominal drill hole diameter	d_0	[mm]	12	16	16	20	20	20
Drill hole depth	h_0	[mm]	85	90	135	90	135	205
Effective anchorage depth	h_{ef}	[mm]	80	85	130	85	130	200
Minimum wall thickness	h_{min}	[mm]	115	115	175	115	175	240
Diameter of clearance hole in the fixture	$d_f \leq$	[mm]	9	7 (IG-M6) / 9 (M8) / 12 (M10)		9 (IG-M8) / 12 (IG-M10) / 14 (M12) / 18 (M16)		
Diameter of steel brush	d_b	[mm]	14	18		22		
Minimum diameter of steel brush	$d_{b,min}$	[mm]	12,5	16,5		20,5		
Max installation torque moment	$T_{inst,max}$	[Nm]	2					

Friulsider Injection System KEM-UP Vinylester for masonry

Intended Use
Installation parameters and cleaning brush

Annex B 4

Deutsches Institut für Bautechnik DIBt

Table B4: Maximum working time and minimum curing time KEM-UP Vinylester

Temperature in the base material T	Temperature of cartridge	Gelling- / working time	Minimum curing time in dry base material [1)]
- 10°C to - 6°C	+15°C to +40°C	90 min	24 h
- 5°C to - 1°C	+5°C to +40°C	90 min	14 h
0°C to + 4 °C		45 min	7 h
+ 5 °C to + 9 °C		25 min	2 h
+ 10 °C to + 19 °C		15 min	80 min
+ 20 °C to + 29 °C		6 min	45 min
+ 30 °C to + 34 °C		4 min	25 min
+ 35 °C to + 39 °C		2 min	20 min
+ 40°C		1,5 min	15 min

1) In wet base material the curing time **must** be doubled

Friulsider Injection System KEM-UP Vinylester for masonry

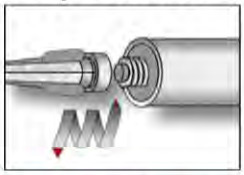
Intended Use
Gelling and Curing times

Annex B 5

Deutsches Institut für Bautechnik DIBt

Installation Instructions

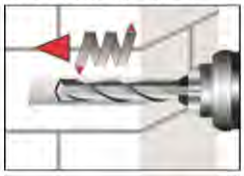
Preparation of cartridge



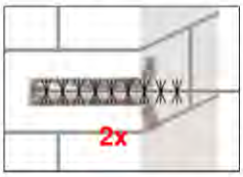
1. Remove the cap and attach the supplied static-mixing nozzle to the cartridge and load the cartridge into the correct dispensing tool. In case of a foil tube cartridge, cut off the clip before use. For every working interruption longer than the recommended working time (Table B4) as well as for new cartridges, a new static-mixer shall be used.

2. Initial adhesive is not suitable for fixing the anchor. Prior to dispensing into the anchor hole, squeeze out separately a minimum of three full strokes, for foil tube cartridges six full strokes and discard non-uniformly mixed adhesive components until the mortar shows a consistent grey colour.

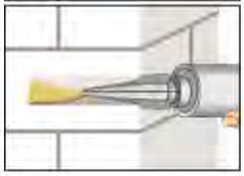
Installation in solid masonry (without sleeve)



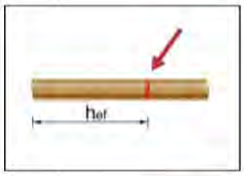
3. Holes to be drilled perpendicular to the surface of the base material by using a hard-metal tipped hammer drill bit. Drill a hole, with drilling method according to Annex C4-C45, into the base material, with nominal drill hole diameter and bore hole depth according to the size and embedment depth required by the selected anchor. In case of aborted drill hole the drill hole shall be filled with mortar.

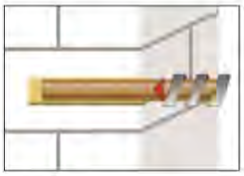


4. Blow out from the bottom of the bore hole two times. Attach the appropriate sized brush (> $d_{b,min}$ Table B2 or B3) to a drilling machine or a battery screwdriver, brush the hole clean two times, and finally blow out the hole again two times.

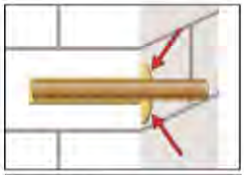


5. Starting from the bottom or back of the cleaned anchor hole, fill the hole up to min two-thirds with adhesive. Slowly withdraw the static mixing nozzle will avoid creating air pockets. Observe the gel-/ working times given in Table B4.

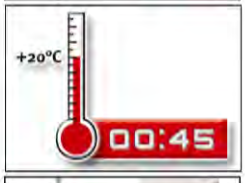




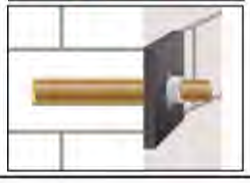
6. The position of the embedment depth shall be marked on the threaded rod. Push the threaded rod into the anchor hole while turning slightly to ensure positive distribution of the adhesive until the embedment depth is reached. The anchor shall be free of dirt, grease, oil or other foreign material.



7. Be sure that the anular gap is fully filled with mortar. If no excess mortar is visible at the top of the hole, the application has to be renewed.



8. Allow the adhesive to cure to the specified curing time prior to applying any load or torque. Do not move or load the anchor until it is fully cured (attend Table B4).



9. After full curing, the fixture can be installed with up to the max. installation torque (see Annex B4) by using a calibrated torque wrench.

Friulsider Injection System KEM-UP Vinylester for masonry

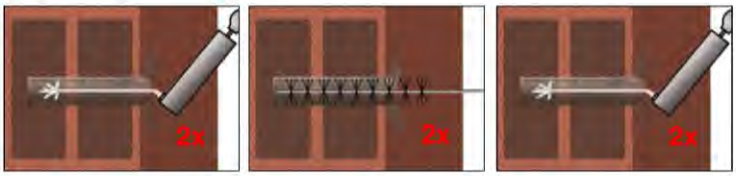
Intended Use
Installation instructions Solid masonry and Autoclaved Aerated Concrete

Annex B 6

Deutsches Institut für Bautechnik DIBt

Installation in solid and hollow masonry (with sleeve)

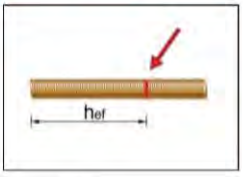
3. Holes to be drilled perpendicular to the surface of the base material by using a hard-metal tipped hammer drill bit. Drill a hole, with drill method according to Annex C4 – C45, into the base material, with nominal drill hole diameter and bore hole depth according to the size and embedment depth required by the selected anchor.



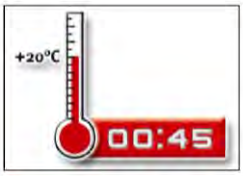
4. Blow out from the bottom of the bore hole two times. Attach the appropriate sized brush (> $d_{b,min}$ Table B3) to a drilling machine or a battery screwdriver, brush the hole clean two times, and finally blow out the hole again two times.

5. Insert the perforated sleeve flush with the surface of the masonry or plaster. Only use sleeves that have the right length. Never cut the sleeve.

6. Starting from the bottom or back fill the sleeve with adhesive. For embedment depth equal to or larger than 130 mm an extension nozzle shall be used. For quantity of mortar attend cartridges label installation instructions.
Observe the gel-/ working times given in Table B4.



7. The position of the embedment depth shall be marked on the threaded rod. Push the threaded rod into the anchor hole while turning slightly to ensure positive distribution of the adhesive until the embedment depth is reached. The anchor shall be free of dirt, grease, oil or other foreign material.



8. Allow the adhesive to cure to the specified curing time prior to applying any load or torque. Do not move or load the anchor until it is fully cured (attend Table B4).

9. After full curing, the fixture can be installed with up to the max. installation torque (see Annex B4) by using a calibrated torque wrench.

Friulsider Injection System KEM-UP Vinylester for masonry	**Annex B 7**
Intended Use Installation instructions hollow brick	

Deutsches Institut für Bautechnik DIBt

Table C1: β-factor for job-site testing under tension loading

Brick-No. and abbreviation	Installation & Use category	β-factor					
		T_a: 40°C / 24°C		T_b: 80°C / 50°C		T_c: 120°C / 72°C	
		d/d	w/d w/w	d/d	w/d w/w	d/d	w/d w/w
1 AAC6	For all sizes	0,95	0,86	0,81	0,73	0,81	0,73
2 KS-NF	$d_0 \leq 14$ mm	0,93	0,80	0,87	0,74	0,65	0,56
	$d_0 \geq 16$ mm	0,93	0,93	0,87	0,87	0,65	0,65
3 KSL-3DF	$d_0 \leq 12$ mm	0,93	0,80	0,87	0,74	0,65	0,56
	$d_0 \geq 16$ mm	0,93	0,93	0,87	0,87	0,65	0,65
4 KSL-12DF	$d_0 \leq 12$ mm	0,93	0,80	0,87	0,74	0,65	0,56
	$d_0 \geq 16$ mm	0,93	0,93	0,87	0,87	0,65	0,65
5 MZ-DF	For all sizes	0,86	0,86	0,86	0,86	0,73	0,73
6 Hlz-16DF							
7 Porotherm Homebric							
8 BGV-Thermo							
9 Calibric R+							
10 Urbanbric							
11 Brique creuse C40							
12 Blocchi Leggeri							
13 Doppio Uni							
14 Bloc creux B40	$d_0 \leq 12$ mm	0,93	0,80	0,87	0,74	0,65	0,56
	$d_0 \geq 16$ mm	0,93	0,93	0,87	0,87	0,65	0,65
15 Solid light weight concrete	$d_0 \leq 12$ mm	0,93	0,80	0,87	0,74	0,65	0,56
	$d_0 \geq 16$ mm	0,93	0,93	0,87	0,87	0,65	0,65

Friulsider Injection System KEM-UP Vinylester for masonry

Performances
β-factors for job site testing under tension load

Annex C 1

Deutsches Institut für Bautechnik DIBt

Table C2: Characteristic steel resistance

Size			IG-M6	IG-M8	IG-M10	M8	M10	M12	M16
Characteristic tension resistance									
steel, property class 4.6	$N_{Rk,s}$	[kN]	-	-	-	15	23	34	63
	γ_{Ms}	[-]		-			2,0		
steel, property class 4.8	$N_{Rk,s}$	[kN]	-	-	-	15	23	34	63
	γ_{Ms}	[-]		-			1,5		
steel, property class 5.6	$N_{Rk,s}$	[kN]	10	18	29	18	29	42	79
	γ_{Ms}	[-]		2,0			2,0		
steel, property class 5.8	$N_{Rk,s}$	[kN]	10	17	29	18	29	42	79
	γ_{Ms}	[-]		1,5			1,5		
steel, property class 8.8	$N_{Rk,s}$	[kN]	16	27	46	29	46	67	126
	γ_{Ms}	[-]		1,5			1,5		
Stainless steel A4 / HCR, property class 70	$N_{Rk,s}$	[kN]	14	26	41	26	41	59	110
	γ_{Ms}	[-]		1,87			1,87		
Stainless steel A4 / HCR, property class 80	$N_{Rk,s}$	[kN]	16	29	46	29	46	67	126
	γ_{Ms}	[-]		1,6			1,6		
Characteristic shear resistance									
steel, property class 4.6	$V_{Rk,s}$	[kN]	-	-	-	7	12	17	31
	γ_{Ms}	[-]		-			1,67		
steel, property class 4.8	$V_{Rk,s}$	[kN]	-	-	-	7	12	17	31
	γ_{Ms}	[-]		-			1,25		
steel, property class 5.6	$V_{Rk,s}$	[kN]	5	9	15	9	15	21	39
	γ_{Ms}	[-]		1,67			1,67		
steel, property class 5.8	$V_{Rk,s}$	[kN]	5	9	15	9	15	21	39
	γ_{Ms}	[-]		1,25			1,25		
steel, property class 8.8	$V_{Rk,s}$	[kN]	8	14	23	15	23	34	63
	γ_{Ms}	[-]		1,25			1,25		
Stainless steel A4 / HCR, property class 70	$V_{Rk,s}$	[kN]	7	13	20	13	20	30	55
	γ_{Ms}	[-]		1,56			1,56		
Stainless steel A4 / HCR, property class 80	$V_{Rk,s}$	[kN]	8	15	23	15	23	34	63
	γ_{Ms}	[-]		1,33			1,33		
Characteristic bending moment									
steel, property class 4.6	$M_{Rk,s}$	[Nm]	-	-	-	15	30	52	133
	γ_{Ms}	[-]		-			1,67		
steel, property class 4.8	$M_{Rk,s}$	[Nm]	-	-	-	15	30	52	133
	γ_{Ms}	[-]		-			1,25		
steel, property class 5.6	$M_{Rk,s}$	[Nm]	8	19	37	19	37	66	167
	γ_{Ms}	[-]		1,67			1,67		
steel, property class 5.8	$M_{Rk,s}$	[Nm]	8	19	37	19	37	66	167
	γ_{Ms}	[-]		1,25			1,25		
steel, property class 8.8	$M_{Rk,s}$	[Nm]	12	30	60	30	60	105	266
	γ_{Ms}	[-]		1,25			1,25		
Stainless steel A4 / HCR, property class 70	$M_{Rk,s}$	[Nm]	11	26	52	26	52	92	233
	γ_{Ms}	[-]		1,56			1,56		
Stainless steel A4 / HCR, property class 80	$M_{Rk,s}$	[Nm]	12	30	60	30	60	105	266
	γ_{Ms}	[-]		1,33			1,33		

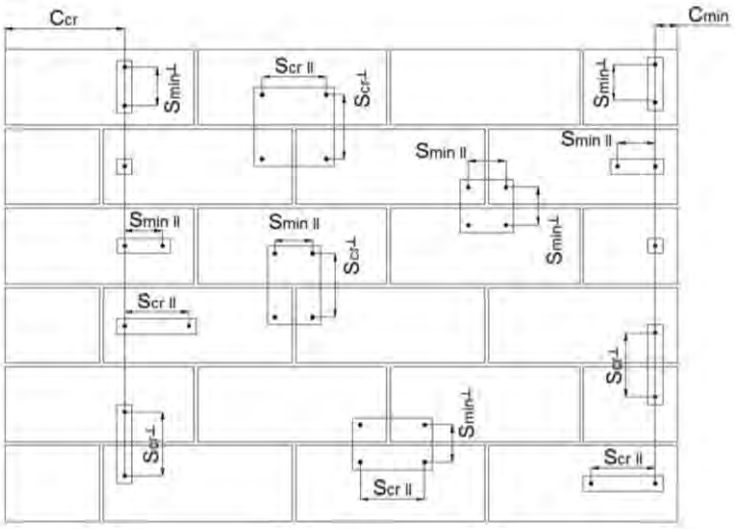
Friulsider Injection System KEM-UP Vinylester for masonry

Performances
Characteristic resistance under tension and shear load – steel failure

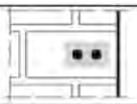
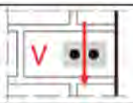
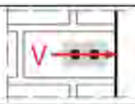
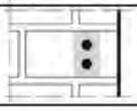
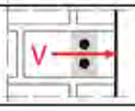
Annex C 2

Deutsches Institut für Bautechnik DIBt

Spacing and edge distances



c_{cr}	=	Characteristic edge distance
c_{min}	=	Minimum Edge distance
s_{cr}	=	Characteristic spacing
s_{min}	=	Minimum spacing
$s_{cr,ll}$; ($s_{min,ll}$)	=	Characteristic (minimum) spacing for anchors placed parallel to bed joint
$s_{cr,\perp}$; ($s_{min,\perp}$)	=	Characteristic (minimum) spacing for anchors placed perpendicular to bed joint

Load direction / Anchor position	Tension load	Shear load parallel to free edge	Shear load perpendicular to free edge
Anchors places parallel to bed joint $s_{cr,ll}$; ($s_{min,ll}$)			
Anchors places perpendicular to bed joint $s_{cr,\perp}$; ($s_{min,\perp}$)			

$\alpha_{g,N,ll}$ =	Group factor in case of tension load for anchors placed parallel to the bed joint
$\alpha_{g,V,ll}$ =	Group factor in case of shear load for anchors placed parallel to the bed joint
$\alpha_{g,N,\perp}$ =	Group factor in case of tension load for anchors placed perpendicular to the bed joint
$\alpha_{g,V,\perp}$ =	Group factor in case of shear load for anchors placed perpendicular to the bed joint

Group of two anchors: $N^g_{Rk} = \alpha_{g,N} * N_{RK}$ and $V^g_{Rk} = \alpha_{g,V} * V_{Rk}$

Group of four anchors: $N^g_{Rk} = \alpha_{g,N,ll} * \alpha_{g,N,\perp} * N_{RK}$ and $V^g_{Rk} = \alpha_{g,V,ll} * \alpha_{g,V,\perp} * V_{Rk}$

(N_{Rk}: $N_{Rk,b}$ or $N_{Rk,b,j}$ for c_{cr})

(V_{Rk}: $V_{Rk,c}$; $V_{Rk,c,j}$; $V_{Rk,b}$ or $V_{Rk,b,j}$ for c_{cr})

(with the relevant α_g)

Friulsider Injection System KEM-UP Vinylester for masonry

Performances
Edge distance and anchor spacing

Annex C 3

Deutsches Institut für Bautechnik DIBt

Brick type: Autoclaved Aerated Concrete – AAC6

Table C3: Description of the brick

Brick type		Autoclaved Aerated Concrete AAC6
Bulk density	ρ [kg/dm^3]	0,6
Compressive strength	$f_b \geq$ [N/mm^2]	6
Code		EN 771-4
Producer (country code)		e.g. Porit (DE)
Brick dimensions	[mm]	499 x 240 x 249
Drilling method		Rotary

Table C4: Installation parameter

Anchor size		[-]	M8	M10/IG-M6	M12/IG-M8	M16/IG-M10
Effective anchorage depth		[mm]	80	90	100	100
Edge distance	c_{cr}	[mm]	$1{,}5*h_{ef}$			
Minimum edge distance	$c_{min,N}$	[mm]	75			
	$c_{min,V,II}$ ($c_{min,v,\perp}$)[1)]	[mm]	75 ($1{,}5*h_{ef}$)			
Spacing	s_{cr}	[mm]	$3*h_{ef}$			
Minimum spacing	s_{min}	[mm]	100			

[1)] $c_{min,V,II}$ for shear loading parallel to the free edge; $c_{min,v,\perp}$ for shear loading perpendicular the free edge

Table C5: Group factor for anchor group in case of tension loading

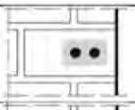
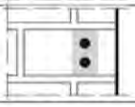
Configuration		with c ≥	with s ≥			
II: anchors placed parallel to horizontal joint		125 (M8:120)	100	$\alpha_{g,N,II}$	[-]	1,8
		1,5*hef	3*hef			2,0
⊥: anchors placed perpendicular to horizontal joint		75	100	$\alpha_{g,N,\perp}$		1,4
		1,5*hef	3*hef			2,0

Table C6: Group factor for anchor group in case of shear loading parallel to free edge

Configuration		with c ≥	with s ≥			
II: anchors placed parallel to horizontal joint		75	100	$\alpha_{g,V,II}$	[-]	1,2
		1,5*hef	3*hef			2,0
⊥: anchors placed perpendicular to horizontal joint		1,5*hef	3*hef	$\alpha_{g,V,\perp}$		2,0

Friulsider Injection System KEM-UP Vinylester for masonry

Performances Autoclaved Aerated Concrete - AAC6
Description of the brick
Installation parameters

Annex C 4

Deutsches Institut für Bautechnik DIBt

Brick type: Autoclaved Aerated Concrete – AAC6

Table C7: Group factor for anchor group in case of shear loading perpendicular to free edge

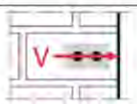
Configuration		with c ≥	with s ≥			
II: anchors placed parallel to horizontal joint		1,5*hef	3,0*hef	$\alpha_{g,V,II}$	[-]	2,0
⊥: anchors placed perpendicular to horizontal joint		1,5*hef	3,0*hef	$\alpha_{g,V,\perp}$		2,0

Table C8: Characteristic values of resistance under tension and shear loads

Anchor size	Effective anchorage depth	Characteristic resistance						
		Use category						
		d/d			w/w w/d			d/d w/d w/w
		40°C/24°C	80°C/50°C	120°C/72°C	40°C/24°C	80°C/50°C	120°C/72°C	For all temperature range
	h_{ef}	$N_{Rk,b} = N_{Rk,p}$ [1]			$N_{Rk,b} = N_{Rk,p}$ [1]			$V_{Rk,b}$ [2)3)]
	[mm]	[kN]						
Compressive strength $f_b \geq 6$ N/mm²								
M8	80	2,5 (2,0)	2,5 (1,5)	2,0 (1,2)	2,5 (1,5)	2,0 (1,5)	1,5 (1,2)	6,0
M10/IG-M6	90	4,0 (2,5)	3,0 (2,0)	2,5 (1,5)	3,5 (2,5)	3,0 (2,0)	2,5 (1,5)	10,0
M12/IG-M8	100	5,0 (3,5)	4,0 (3,0)	3,0 (2,5)	4,5 (3,0)	3,5 (2,5)	3,0 (2,5)	10,0
M16/IG-M10	100	6,5 (4,5)	5,5 (3,5)	4,0 (3,0)	5,5 (4,0)	5,0 (3,5)	4,0 (3,0)	10,0

1) Values are valid for c_{cr}, values in brackets are valid for single anchors with c_{min}
2) For calculation of $V_{Rk,c}$ see ETAG029, Annex C;
3) The values are valid for steel 5.6 or greater. For steel 4.6 and 4.8 multiply $V_{Rk,b}$ by 0,8

Table C9: Displacements

Anchor size	h_{ef}	N	δ_N / N	δ_{N0}	$\delta_{N\infty}$	V	δ_{V0}	$\delta_{V\infty}$
	[mm]	[kN]	[mm/kN]	[mm]	[mm]	[kN]	[mm]	[mm]
M8	80	0,9	0,18	0,16	0,32	1,3	0,8	1,20
M10/IG-M6	90	1,4		0,26	0,51	1,8	1,2	1,80
M12/IG-M8	100	1,8	0,08	0,14	0,29	2,1	1,4	2,10
M16/IG-M10	100	2,3		0,19	0,37	2,3	1,5	2,25

Friulsider Injection System KEM-UP Vinylester for masonry

Performances Autoclaved Aerated Concrete – AAC6
Installation parameters (continue)
Characteristic values of resistance under tension and shear load / Displacements

Annex C 5

Deutsches Institut für Bautechnik DIBt

Brick type: Calcium silicate solid brick KS-NF

Table C10: Description of the brick

Brick type		Calcium silicate solid brick KS-NF
Bulk density	ρ [kg/dm^3]	2,0
Compressive strength	$f_b \geq$ [N/mm^2]	10, 20 or 27
Code		EN 771-2
Producer (country code)		e.g. Wemding (DE)
Brick dimensions	[mm]	240 x 115 x 71
Drilling method		Hammer

Table C11: Installation parameter

Anchor size		[-]	All sizes
Edge distance	c_{cr}	[mm]	$1{,}5*h_{ef}$
Minimum edge distance	c_{min}	[mm]	60
Spacing	s_{cr}	[mm]	$3*h_{ef}$
Minimum spacing	s_{min}	[mm]	120

Table C12: Group factor for anchor group in case of tension loading

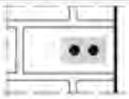
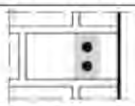
Configuration		with c ≥	with s ≥			
II: anchors placed parallel to horizontal joint		60	120	$\alpha_{g,N,II}$	[-]	1,0
		140	120			1,5
		1,5*hef	$3*h_{ef}$			2,0
⊥: anchors placed perpendicular to horizontal joint		60	120	$\alpha_{g,N,\perp}$		0,5
		1,5*hef	120			1,0
		1,5*hef	$3*h_{ef}$			2,0

Table C13: Group factor for anchor group in case of shear loading parallel to free edge

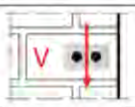
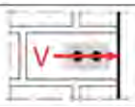
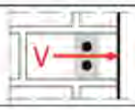
Configuration		with c ≥	with s ≥			
II: anchors placed parallel to horizontal joint		60	120	$\alpha_{g,V,II}$	[-]	1,0
		115	120			1,7
		1,5*hef	$3*h_{ef}$			2,0
⊥: anchors placed perpendicular to horizontal joint		60	120	$\alpha_{g,V,\perp}$		1,0
		1,5*hef	120			1,0
		1,5*hef	$3*h_{ef}$			2,0

Table C14: Group factor for anchor group in case of shear loading perpendicular to free edge

Configuration		with c ≥	with s ≥			
II: anchors placed parallel to horizontal joint		60	120	$\alpha_{g,V,II}$	[-]	1,0
		1,5*hef	$3*h_{ef}$			2,0
⊥: anchors placed perpendicular to horizontal joint		60	120	$\alpha_{g,V,\perp}$		1,0
		1,5*hef	$3*h_{ef}$			2,0

Friulsider Injection System KEM-UP Vinylester for masonry

Performances calcium solid brick KS-NF
Installation parameters

Annex C 6

Deutsches Institut für Bautechnik DIBt

Brick type: Calcium silicate solid brick KS-NF

Table C15: Characteristic values of resistance under tension and shear loads

Anchor size	Sleeve	Effective anchorage depth h_{ef} [mm]	Characteristic resistance						
			Use category						
			d/d			w/d w/w			d/d w/d w/w
			40°C/24°C	80°C/50°C	120°C/72°C	40°C/24°C	80°C/50°C	120°C/72°C	For All temperature range
		h_{ef}	$N_{Rk,b} = N_{Rk,p}$ [1]			$N_{Rk,b} = N_{Rk,p}$ [1]			$V_{Rk,b}$ [2)3)]
		[mm]	[kN]						
Compressive strength $f_b \geq 10$ N/mm²									
M8	-	80	4,5 (2,0)	4,5 (2,0)	3,0 (1,5)	3,5 (1,5)	3,5 (1,5)	2,5 (1,2)	2,5 (1,5)
M10 / IG-M6	-	90	4,5 (2,0)	4,5 (2,0)	3,0 (1,5)	3,5 (1,5)	3,5 (1,5)	2,5 (1,2)	3,0 (2,0)
M12 / IG-M8	-	100	4,5 (2,0)	4,5 (2,0)	3,0 (1,5)	3,5 (1,5)	3,5 (1,5)	2,5 (1,2)	2,5 (1,5)
M16 / IG-M10	-	100	3,5 (1,5)	3,5 (1,5)	2,5 (1,2)	3,0 (1,5)	3,5 (1,5)	2,0 (0,9)	2,5 (1,5)
M8	12x80	80	3,5 (1,5)	3,5 (1,5)	2,5 (1,2)	3,5 (1,5)	3,0 (1,5)	2,5 (1,2)	2,5 (1,5)
M8 / M10/ IG-M6	16x85	85	3,5 (1,5)	3,0 (1,5)	2,0 (0,9)	3,5 (1,5)	3,0 (1,5)	2,5 (1,2)	2,5 (1,5)
	16x130	130	3,5 (1,5)	3,0 (1,5)	2,0 (0,9)	3,5 (1,5)	3,0 (1,5)	2,5 (1,2)	2,5 (1,5)
M12 / M16 / IG-M8 / IG-M10	20x85	85	3,0 (1,5)	2,5 (1,2)	2,0 (0,9)	3,0 (1,5)	2,5 (1,2)	2,0 (0,9)	2,5 (1,5)
	20x130	130	3,0 (1,5)	2,5 (1,2)	2,0 (0,9)	3,0 (1,5)	2,5 (1,2)	2,0 (0,9)	2,5 (1,5)
	20x200	200	3,0 (1,5)	2,5 (1,2)	2,0 (0,9)	3,0 (1,5)	2,5 (1,2)	2,0 (0,9)	2,5 (1,5)
Compressive strength $f_b \geq 20$ N/mm²									
M8	-	80	6,0 (3,0)	5,5 (2,5)	4,0 (2,0)	5,0 (2,5)	5,0 (2,5)	3,5 (1,5)	4,0 (2,5)
M10 / IG-M6	-	90	6,0 (3,0)	5,5 (2,5)	4,0 (2,0)	5,0 (2,5)	5,0 (2,5)	3,5 (1,5)	4,5 (2,5)
M12/ IG-M8	-	100	6,0 (3,0)	5,5 (2,5)	4,0 (2,0)	5,0 (2,5)	5,0 (2,5)	3,5 (1,5)	4,0 (2,5)
M16/ IG-M10	-	100	5,0 (2,5)	5,0 (2,5)	3,5 (1,5)	5,0 (2,5)	5,0 (2,5)	3,5 (1,5)	4,0 (2,5)
M8	12x80	80	5,5 (2,5)	5,0 (2,5)	3,5 (1,5)	4,5 (2,0)	4,5 (2,0)	3,0 (1,5)	4,0 (2,5)
M8 / M10/ IG-M6	16x85	85	5,0 (2,5)	4,5 (2,0)	3,5 (1,5)	5,0 (2,5)	4,5 (2,0)	3,5 (1,5)	4,0 (2,5)
	16x130	130	5,0 (2,5)	4,5 (2,0)	3,5 (1,5)	5,0 (2,5)	4,5 (2,0)	3,5 (1,5)	4,0 (2,5)
M12 / M16 / IG-M8 / IG-M10	20x85	85	4,0 (2,0)	4,0 (2,0)	3,0 (1,5)	4,0 (2,0)	4,0 (2,0)	3,0 (1,5)	4,0 (2,5)
	20x130	130	4,0 (2,0)	4,0 (2,0)	3,0 (1,5)	4,0 (2,0)	4,0 (2,0)	3,0 (1,5)	4,0 (2,5)
	20x200	200	4,0 (2,0)	4,0 (2,0)	3,0 (1,5)	4,0 (2,0)	4,0 (2,0)	3,0 (1,5)	4,0 (2,5)

1) Values are valid for c_{cr}, values in brackets are valid for single anchors with c_{min}
2) For c_{cr} calculation of $V_{Rk,c}$ see ETAG 029, Annex C; values in brackets $V_{Rk,b} = V_{Rk,c}$ for single anchors with c_{min}
3) The values are valid for steel 5.6 or greater. For steel 4.6 and 4.8 multiply $V_{Rk,b}$ by 0,8

Friulsider Injection System KEM-UP Vinylester for masonry

Performances calcium solid brick KS-NF
Characteristic values of resistance under tension and shear load

Annex C 7

Deutsches Institut für Bautechnik DIBt

Brick type: Calcium silicate solid brick KS-NF

Table C16: Characteristic values of resistance under tension and shear loads (continue)

Anchor size	Sleeve	Effective anchorage depth h_{ef} [mm]	Characteristic resistance						
			Use category						
			d/d			w/d w/w			d/d w/d w/w
			40°C/24°C	80°C/50°C	120°C/72°C	40°C/24°C	80°C/50°C	120°C/72°C	For All temperature range
		h_{ef}	$N_{Rk,b} = N_{Rk,p}$ [1]			$N_{Rk,b} = N_{Rk,p}$ [1]			$V_{Rk,b}$ [2)3)]
		[mm]	[kN]						
Compressive strength $f_b \geq 27$ N/mm²									
M8	-	80	7,0 (3,5)	6,5 (3,0)	5,0 (2,5)	6,0 (3,0)	5,5 (2,5)	4,0 (2,0)	4,5 (2,5)
M10 / IG-M6	-	90	7,0 (3,5)	6,5 (3,0)	5,0 (2,5)	6,0 (3,0)	5,5 (2,5)	4,0 (2,0)	5,5 (3,0)
M12 / IG-M8	-	100	7,0 (3,5)	6,5 (3,0)	5,0 (2,5)	6,0 (3,0)	5,5 (2,5)	4,0 (2,0)	4,5 (2,5)
M16 / IG-M10	-	100	6,0 (3,0)	5,5 (2,5)	4,5 (2,0)	6,0 (3,0)	5,5 (2,5)	4,0 (2,0)	4,5 (2,5)
M8	12x80	80	6,5 (3,0)	6,0 (3,0)	4,5 (2,0)	5,5 (2,5)	5,0 (2,5)	3,5 (1,5)	4,5 (2,5)
M8 / M10/ IG-M6	16x85	85	5,5 (2,5)	5,0 (2,5)	4,0 (2,0)	5,5 (2,5)	5,0 (2,5)	4,0 (2,0)	4,5 (2,5)
	16x130	130	5,5 (2,5)	5,0 (2,5)	4,0 (2,0)	5,5 (2,5)	5,0 (2,5)	4,0 (2,0)	4,5 (2,5)
M12 / M16 / IG-M8 / IG-M10	20x85	85	5,0 (2,5)	4,5 (2,0)	3,5 (1,5)	5,0 (2,5)	4,5 (2,0)	3,5 (1,5)	4,5 (2,5)
	20x130	130	5,0 (2,5)	4,5 (2,0)	3,5 (1,5)	5,0 (2,5)	4,5 (2,0)	3,5 (1,5)	4,5 (2,5)
	20x200	200	5,0 (2,5)	4,5 (2,0)	3,5 (1,5)	5,0 (2,5)	4,5 (2,0)	3,5 (1,5)	4,5 (2,5)

1) Values are valid for c_{cr}, values in brackets are valid for single anchors with c_{min}
2) For c_{cr} calculation of $V_{Rk,c}$ see ETAG 029, Annex C; values in brackets $V_{Rk,b} = V_{Rk,c}$ for single anchors with c_{min}
3) The values are valid for steel 5.6 or greater. For steel 4.6 and 4.8 multiply $V_{Rk,b}$ by 0,8

Table C17: Displacements

Anchor size	Sleeve	Effective anchorage depth h_{ef}	N	δ_N / N	δ_{N0}	$\delta_{N\infty}$	V	δ_{V0}	$\delta_{V\infty}$
		[mm]	[kN]	[mm/kN]	[mm]	[mm]	[kN]	[mm]	[mm]
M8	-	80	2,0	0,15	0,30	0,60	1,7	0,90	1,35
M10 / IG-M6	-	90					2,0	1,10	1,65
M12 / IG-M8	-	100					1,7	0,90	1,35
M16 / IG-M10	-	100	1,7		0,26	0,51			
M8	12x80	80							
M8 / M10/ IG-M6	16x85	85	1,4		0,21	0,43			
	16x130	130							
M12 / M16 / IG-M8 / IG-M10	20x85	85	1,3		0,19	0,39			
	20x130	130							
	20x200	200							

Friulsider Injection System KEM-UP Vinylester for masonry

Performances calcium solid brick KS-NF
Characteristic values of resistance under tension and shear load (continue)
Displacements

Annex C 8

Deutsches Institut für Bautechnik DIBt

Brick type: Calcium silicate hollow brick KS L-3DF

Table C18: Description of the brick

Brick type		Calcium silicate hollow brick KSL-3DF
Bulk density	ρ [kg/dm^3]	1,4
Compressive strength	$f_b \geq$ [N/mm^2]	8, 12 or 14
Code		EN 771-2
Producer (country code)		e.g. Wemding (DE)
Brick dimensions	[mm]	240 x 175 x 113
Drilling method		Rotary

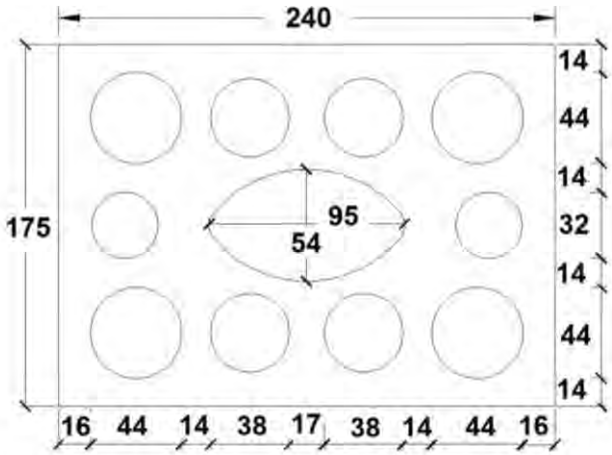
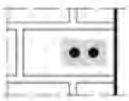
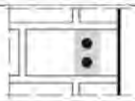


Table C19: Installation parameters

Anchor size		[-]	All sizes
Edge distance	c_{cr}	[mm]	100 (120)[1]
Minimum edge distance	c_{min}	[mm]	60
Spacing	$s_{cr,II}$	[mm]	240
	$s_{cr,\perp}$	[mm]	120
Minimum spacing	s_{min}	[mm]	120

[1] Value in brackets for SH20x85; SH20x130 and SH20x200

Table C20: Group factor for anchor group in case of tension loading

Configuration		with c ≥	with s ≥			
II: anchors placed parallel to horizontal joint		60	120	$\alpha_{g,N,II}$	[-]	1,5
		c_{cr}	240			2,0
		160	120			2,0
⊥: anchors placed perpendicular to horizontal joint		60	120	$\alpha_{g,N,\perp}$		1,0
		c_{cr}	120			2,0

Friulsider Injection System KEM-UP Vinylester for masonry

Performances calcium hollow brick KS L-3DF
Description of the brick
Installation parameters

Annex C 9

Deutsches Institut für Bautechnik DIBt

Brick type: Calcium silicate hollow brick KS L-3DF

Table C21: Group factor for anchor group in case of shear loading parallel to free edge

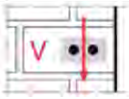
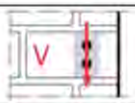
Configuration		with c ≥	with s ≥			
II: anchors placed parallel to horizontal joint		60	120	$\alpha_{g,V,II}$	[-]	1,0
		160	120			1,6
		c_{cr}	240			2,0
⊥: anchors placed perpendicular to horizontal joint		60	120	$\alpha_{g,V,\perp}$		1,0
		c_{cr}	120			2,0

Table C22: Group factor for anchor group in case of shear loading perpendicular to free edge

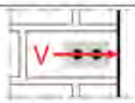
Configuration		with c ≥	with s ≥			
II: anchors placed parallel to horizontal joint		60	120	$\alpha_{g,V,II}$	[-]	1,0
		c_{cr}	240			2,0
⊥: anchors placed perpendicular to horizontal joint		60	120	$\alpha_{g,V,\perp}$		1,0
		c_{cr}	120			2,0

Table C23: Characteristic values of resistance under tension and shear loads

Anchor size	Sleeve	Effective anchorage depth	Characteristic resistance						
			Use category						
			d/d			w/d; w/w			d/d; w/d; w/w
			40°C/24°C	80°C/50°C	120°C/72°C	40°C/24°C	80°C/50°C	120°C/72°C	For all temperature range
		h_{ef}	$N_{Rk,b} = N_{Rk,p}$ [1]			$N_{Rk,b} = N_{Rk,p}$ [1]			$V_{Rk,b}$ [4]
		[mm]	[kN]						
Compressive strength $f_b \geq 8$ N/mm²									
M8	12x80	80	1,5	1,5	1,2	1,5	1,2	0,9	2,5 [2] (0,9) [3]
M8 / M10 / IG-M6	16x85	85	1,5	1,5	1,2	1,5	1,5	1,2	4,0 [2] (1,5) [3]
	16x130	130	1,5	1,5	1,2	1,5	1,5	1,2	4,0 [2] (1,5) [3]
M12 / M16 / IG-M8 / IG-M10	20x85	85	4,5	4,0	3,0	4,5	4,0	3,0	4,0 [2] (1,5) [3]
	20x130	130	4,5	4,0	3,0	4,5	4,0	3,0	4,0 [2] (1,5) [3]
	20x200	200	4,5	4,0	3,0	4,5	4,0	3,0	4,0 [2] (1,5) [3]
Compressive strength $f_b \geq 12$ N/mm²									
M8	12x80	80	2,0	2,0	1,5	2,0	1,5	1,2	3,0 [2] (1,2) [3]
M8 / M10 / IG-M6	16x85	85	2,0	2,0	1,5	2,0	2,0	1,5	4,5 [2] (1,5) [3]
	16x130	130	2,5	2,5	1,5	2,5	2,5	1,5	4,5 [2] (1,5) [3]
M12 / M16 / IG-M8 / IG-M10	20x85	85	6,0	5,5	4,0	6,0	5,5	4,0	4,5 [2] (1,5) [3]
	20x130	130	6,0	5,5	4,0	6,0	5,5	4,0	4,5 [2] (1,5) [3]
	20x200	200	6,0	5,5	4,0	6,0	5,5	4,0	4,5 [2] (1,5) [3]

[1] Values are valid for c_{cr} and c_{min}
[2] $V_{Rk,c,II} = V_{Rk,b}$ valid for shear load parallel to free edge
[3] $V_{Rk,c,\perp} = V_{Rk,b}$ (values in brackets) valid for shear load in direction to free edge
[4] The values are valid for steel 5.6 or greater. For steel 4.6 and 4.8 multiply $V_{Rk,b}$ by 0,8

Friulsider Injection System KEM-UP Vinylester for masonry

Performances calcium hollow brick KS L-3DF
Installation parameters (continue)
Characteristic values of resistance under tension and shear load

Annex C 10

Deutsches Institut für Bautechnik DIBt

Brick type: Calcium silicate hollow brick KS L-3DF

Table C24: Characteristic values of resistance under tension and shear loads (continue)

Anchor size	Sleeve	Effective anchorage depth	Characteristic resistance						
			Use category						
			d/d			w/d w/w			d/d; w/d; w/w
			40°C/24°C	80°C/50°C	120°C/72°C	40°C/24°C	80°C/50°C	120°C/72°C	For all temperature range
		h_{ef}	$N_{Rk,b} = N_{Rk,p}$ [1]			$N_{Rk,b} = N_{Rk,p}$ [1]			$V_{Rk,b}$ [4]
		[mm]	[kN]						
Compressive strength $f_b \geq 14$ N/mm²									
M8	12x80	80	2,5	2,5	1,5	2,0	2,0	1,5	3,5 [2] (1,5) [3]
M8 / M10 / IG-M6	16x85	85	2,5	2,5	1,5	2,5	2,5	1,5	6,0 [2] (2,0) [3]
	16x130	130	2,5	2,5	2,0	2,5	2,5	2,0	6,0 [2] (2,0) [3]
M12 / M16 / IG-M8 / IG-M10	20x85	85	6,5	6,0	4,5	6,5	6,0	4,5	6,0 [2] (2,0) [3]
	20x130	130	6,5	6,0	4,5	6,5	6,0	4,5	6,0 [2] (2,0) [3]
	20x200	200	6,5	6,0	4,5	6,5	6,0	4,5	6,0 [2] (2,0) [3]

1) Values are valid for c_{cr} and c_{min}
2) $V_{Rk,c,II} = V_{Rk,b}$ valid for shear load parallel to free edge
3) $V_{Rk,c,\perp} = V_{Rk,b}$ (values in brackets) valid for shear load in direction to free edge
4) The values are valid for steel 5.6 or greater. For steel 4.6 and 4.8 multiply $V_{Rk,b}$ by 0,8

Table C25: Displacements

Anchor size	Sleeve	Effective anchorage depth h_{ef}	N	δ_N / N	δ_{N0}	$\delta_{N\infty}$	V	δ_{V0}	$\delta_{V\infty}$
		[mm]	[kN]	[mm/kN]	[mm]	[mm]	[kN]	[mm]	[mm]
M8	12x80	80	0,71	0,90	0,64	1,29	1,0	1,0	1,50
M8 / M10 / IG-M6	16x85	85					1,7	1,9	2,85
	16x130	130							
M12 / M16 / IG-M8 / IG-M10	20x85	85	1,86		1,67	3,34			
	20x130	130							
	20x200	200							

Friulsider Injection System KEM-UP Vinylester for masonry

Performances calcium hollow brick KS L-3DF
Characteristic values of resistance under tension and shear load (continue)
Displacements

Annex C 11

Deutsches Institut für Bautechnik DIBt

Brick type: Calcium silicate hollow brick KS L-12DF

Table C26: Description of the brick

Brick type		Calcium silicate hollow brick KSL-12DF
Bulk density	ρ [kg/dm^3]	1,4
Compressive strength	$f_b \geq$ [N/mm^2]	10, 12 or 16
Code		EN 771-2
Producer (country code)		e.g. Wemding (DE)
Brick dimensions	[mm]	498 x 175 x 238
Drilling method		Rotary

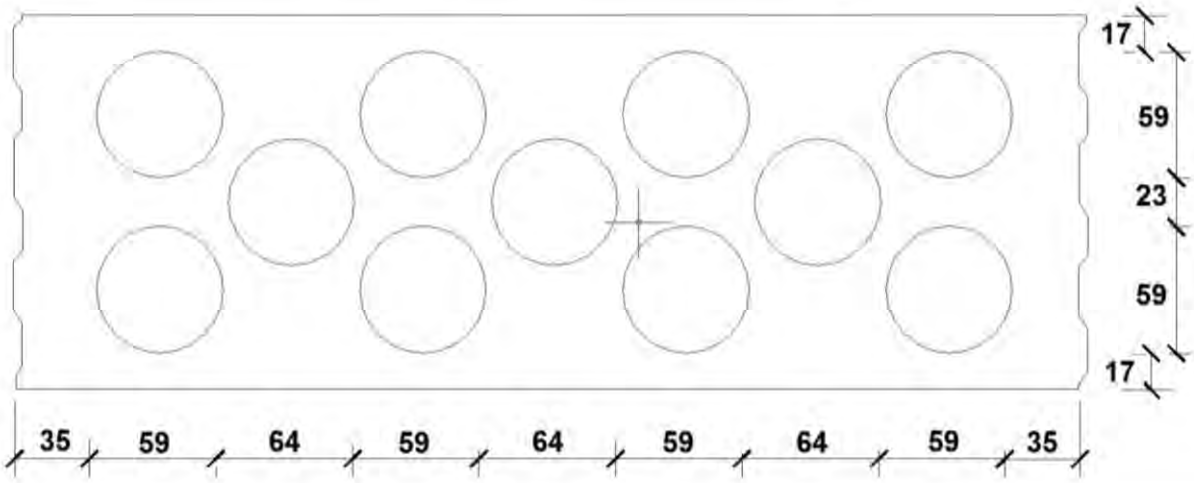
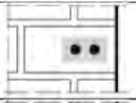
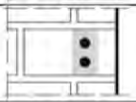


Table C27: Installation parameters

Anchor size		[-]	All sizes
Edge distance	c_{cr}	[mm]	100 (120)[1]
Minimum edge distance	c_{min}[2]	[mm]	100 (120)[1]
Spacing	$s_{cr,II}$	[mm]	498
	$s_{cr,\perp}$	[mm]	238
Minimum spacing	s_{min}	[mm]	120

[1] Value in brackets for SH20x85 and SH20x130
[2] For $V_{Rk,c}$: c_{min} according to ETAG 029, Annex C

Table C28: Group factor for anchor group in case of tension loading

Configuration		with c ≥	with s ≥			
II: anchors placed parallel to horizontal joint		100	120	$\alpha_{g,N,II}$	[-]	1,0
		c_{cr}	498			2,0
⊥: anchors placed perpendicular to horizontal joint		100	120	$\alpha_{g,N,\perp}$		1,0
		c_{cr}	238			2,0

Friulsider Injection System KEM-UP Vinylester for masonry

Performances Calcium hollow brick KS L-12DF
Description of the brick
Installation parameters

Annex C 12

Deutsches Institut für Bautechnik DIBt

Brick type: Calcium silicate hollow brick KS L-12DF

Table C29: Group factor for anchor group in case of shear loading parallel to free edge

Configuration		with c ≥	with s ≥			
II: anchors placed parallel to horizontal joint		c_{cr}	498	$\alpha_{g,V,II}$	[-]	2,0
⊥: anchors placed perpendicular to horizontal joint		c_{cr}	238	$\alpha_{g,V,\perp}$		2,0

Table C30: Group factor for anchor group in case of shear loading perpendicular to free edge

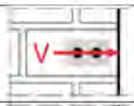
Configuration		with c ≥	with s ≥			
II: anchors placed parallel to horizontal joint		c_{cr}	498	$\alpha_{g,V,II}$	[-]	2,0
⊥: anchors placed perpendicular to horizontal joint		c_{cr}	238	$\alpha_{g,V,\perp}$		2,0

Table C31: Characteristic values of resistance under tension and shear loads

Anchor size	Sleeve	Effective anchorage depth	Characteristic resistance						
			Use category						
			d/d			w/d w/w			d/d w/d w/w
			40°C/24°C	80°C/50°C	120°C/72°C	40°C/24°C	80°C/50°C	120°C/72°C	For all temperature range
		h_{ef}	$N_{Rk,b} = N_{Rk,p}$ [1]			$N_{Rk,b} = N_{Rk,p}$ [1]			$V_{Rk,b}$ [2)3)]
		[mm]	[kN]						
Compressive strength $f_b \geq 10$ N/mm²									
M8	12x80	80	0,6	0,6	0,4	0,5	0,5	0,4	2,5
M8 / M10 / IG-M6	16x85	85	0,6	0,6	0,4	0,6	0,6	0,4	5,5
	16x130	130	2,5	2,5	2,0	2,5	2,5	2,0	5,5
M12 / M16 / IG-M8 / IG-M10	20x85	85	1,5	1,5	0,9	1,5	1,5	0,9	5,5
	20x130	130	2,5	2,5	2,0	2,5	2,5	2,0	5,5
Compressive strength $f_b \geq 12$ N/mm²									
M8	12x80	80	0,75	0,6	0,5	0,6	0,6	0,4	3,0
M8 / M10 / IG-M6	16x85	85	0,75	0,6	0,5	0,75	0,6	0,5	6,5
	16x130	130	3,0	3,0	2,0	3,0	3,0	2,0	6,5
M12 / M16 / IG-M8 / IG-M10	20x85	85	1,5	1,5	1,2	1,5	1,5	1,2	6,5
	20x130	130	3,0	3,0	2,0	3,0	3,0	2,0	6,5

1) Values are valid for c_{cr} and c_{min}
2) Calculation of $V_{Rk,c}$ see ETAG 029, Annex C, except for shear load parallel to free edge with c ≥ 120 mm: $V_{Rk,c,II} = V_{Rk,b}$
3) The values are valid for steel 5.6 or greater. For steel 4.6 and 4.8 multiply $V_{Rk,b}$ by 0,8

Friulsider Injection System KEM-UP Vinylester for masonry

Performances calcium hollow brick KS L-12DF
Installation parameters (continue)
Characteristic values of resistance under tension and shear load

Annex C 13

Brick type: Calcium silicate hollow brick KS L-12DF

Table C32: Characteristic values of resistance under tension and shear loads (continue)

Anchor size	Sleeve	Effective anchorage depth	Characteristic resistance						
			Use category						
			d/d			w/d w/w			d/d w/d w/w
			40°C/24°C	80°C/50°C	120°C/72°C	40°C/24°C	80°C/50°C	120°C/72°C	For all temperature range
		h_{ef}	$N_{Rk,b} = N_{Rk,p}$ [1]			$N_{Rk,b} = N_{Rk,p}$ [1]			$V_{Rk,b}$ [2)3)]
		[mm]	[kN]						
Compressive strength $f_b \geq 16$ N/mm²									
M8	12x80	80	0,9	0,9	0,6	0,75	0,75	0,5	3,5
M8 / M10 / IG-M6	16x85	85	0,9	0,9	0,6	0,9	0,9	0,6	8,0
	16x130	130	4,0	3,5	2,5	4,0	3,5	2,5	8,0
M12 / M16 / IG-M8 / IG-M10	20x85	85	2,0	2,0	1,5	2,0	2,0	1,5	8,0
	20x130	130	4,0	3,5	2,5	4,0	3,5	2,5	8,0

1) Values are valid for c_{cr} and c_{min}
2) Calculation of $V_{Rk,c}$ see ETAG 029, Annex C, except for shear load parallel to free edge with $c \geq 120$ mm: $V_{Rk,c,II} = V_{Rk,b}$
3) The values are valid for steel 5.6 or greater. For steel 4.6 and 4.8 multiply $V_{Rk,b}$ by 0,8

Table C33: Displacements

Anchor size	Sleeve	Effective anchorage depth h_{ef}	N	δ_N / N	δ_{N0}	$\delta_{N\infty}$	V	δ_{V0}	$\delta_{V\infty}$
		[mm]	[kN]	[mm/kN]	[mm]	[mm]	[kN]	[mm]	[mm]
M8	12x80	80	0,26	0,90	0,23	0,46	1,0	1,3	1,95
M8 / M10 / IG-M6	16x85	85					2,3	2,5	3,75
	16x130	130	1,14		1,03	2,06			
M12 / M16 / IG-M8 / IG-M10	20x85	85	0,57		0,51	1,03			
	20x130	130	1,14		1,03	2,06			

Friulsider Injection System KEM-UP Vinylester for masonry

Performances calcium hollow brick KS L-12DF
Characteristic values of resistance under tension and shear load (continue)
Displacements

Annex C 14

Deutsches Institut für Bautechnik DIBt

Brick type: Clay solid brick Mz-DF

Table C34: Description of the brick

Brick type		Clay solid brick Mz-DF
Bulk density	ρ [kg/dm^3]	1,6
Compressive strength	$f_b \geq$ [N/mm^2]	10, 20 or 28
Code		EN 771-1
Producer (country code)		e.g. Unipor (DE)
Brick dimensions	[mm]	240 x 115 x 55
Drilling method		Hammer

Table C35: Installation parameter

Anchor size		[-]	All sizes
Edge distance	c_{cr}	[mm]	1,5*h_{ef}
Minimum edge distance	c_{min}	[mm]	60
Spacing	s_{cr}	[mm]	3*h_{ef}
Minimum spacing	s_{min}	[mm]	120

Table C36: Group factor for anchor group in case of tension loading

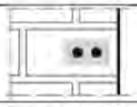
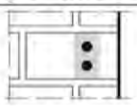
Configuration		with c ≥	with s ≥			
II: anchors placed parallel to horizontal joint		60	120	$\alpha_{g,N,II}$	[-]	0,7
		1,5*hef	3*h_{ef}			2,0
⊥: anchors placed perpendicular to horizontal joint		60	120	$\alpha_{g,N,\perp}$		0,5
		1,5*hef	120			1,0
		1,5*hef	3*h_{ef}			2,0

Table C37: Group factor for anchor group in case of shear loading parallel to free edge

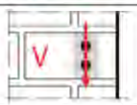
Configuration		with c ≥	with s ≥			
II: anchors placed parallel to horizontal joint		60	120	$\alpha_{g,V,II}$	[-]	0,5
		90	120			1,1
		1,5*hef	3*h_{ef}			2,0
⊥: anchors placed perpendicular to horizontal joint		60	120	$\alpha_{g,V,\perp}$		0,5
		1,5*hef	120			1,0
		1,5*hef	3*h_{ef}			2,0

Table C38: Group factor for anchor group in case of shear loading perpendicular to free edge

Configuration		with c ≥	with s ≥			
II: anchors placed parallel to horizontal joint		60	120	$\alpha_{g,V,II}$	[-]	0,5
		1,5*hef	120			1,0
		1,5*hef	3*h_{ef}			2,0
⊥: anchors placed perpendicular to horizontal joint		60	120	$\alpha_{g,V,\perp}$		0,5
		1,5*hef	120			1,0
		1,5*hef	3*h_{ef}			2,0

Friulsider Injection System KEM-UP Vinylester for masonry

Performances clay solid brick Mz-DF
Description of the brick
Installation parameters

Annex C 15

Deutsches Institut für Bautechnik DIBt

Brick type: Clay solid brick Mz-DF

Table C39: Characteristic values of resistance under tension and shear loads

Anchor size	Sleeve	Effective anchorage depth	Characteristic resistance			
			Use category			
			d/d w/d w/w			d/d w/d w/w
			40°C/24°C	80°C/50°C	120°C/72°C	For all temperature range
		h_{ef}	$N_{Rk,b} = N_{Rk,p}$ [1]			$V_{Rk,b}$ [2)3)]
		[mm]	[kN]			
Compressive strength $f_b \geq 10$ N/mm²						
M8	-	80	3,5 (1,5)	3,5 (1,5)	2,5 (1,2)	3,5 (1,2)
M10 / IG-M6	-	90	3,5 (1,5)	3,5 (1,5)	3,0 (1,5)	3,5 (1,2)
M12 / IG-M8	-	100	4,0 (2,0)	4,0 (2,0)	3,5 (1,5)	3,5 (1,2)
M16 / IG-M10	-	100	4,0 (2,0)	4,0 (2,0)	3,5 (1,5)	5,5 (1,5)
M8	12x80	80	3,5 (1,5)	3,5 (1,5)	3,0 (1,2)	3,5 (1,2)
M8 / M10 / IG-M6	16x85	85	3,5 (1,5)	3,5 (1,5)	3,0 (1,5)	3,5 (1,2)
	16x130	130	3,5 (1,5)	3,5 (1,5)	3,0 (1,5)	3,5 (1,2)
M12 / M16 / IG-M8 / IG-M10	20x85	85	3,5 (1,5)	3,5 (1,5)	3,0 (1,5)	3,5 (1,2)
	20x130	130	3,5 (1,5)	3,5 (1,5)	3,0 (1,5)	3,5 (1,2)
	20x200	200	3,5 (1,5)	3,5 (1,5)	3,0 (1,5)	3,5 (1,2)
Compressive strength $f_b \geq 20$ N/mm²						
M8	-	80	4,5 (2,5)	4,5 (2,5)	4,0 (2,0)	5,0 (1,5)
M10 / IG-M6	-	90	5,5 (2,5)	5,5 (2,5)	4,5 (2,0)	5,0 (1,5)
M12 / IG-M8	-	100	6,0 (3,0)	6,0 (3,0)	5,0 (2,5)	5,0 (1,5)
M16 / IG-M10	-	100	6,0 (3,0)	6,0 (3,0)	5,0 (2,5)	8,0 (2,5)
M8	12x80	80	4,5 (2,5)	4,5 (2,5)	4,0 (2,0)	5,0 (1,5)
M8 / M10 / IG-M6	16x85	85	5,0 (2,5)	5,0 (2,5)	4,0 (2,0)	5,0 (1,5)
	16x130	130	5,0 (2,5)	5,0 (2,5)	4,0 (2,0)	5,0 (1,5)
M12 / M16 / IG-M8 / IG-M10	20x85	85	5,0 (2,5)	5,0 (2,5)	4,0 (2,0)	5,0 (1,5)
	20x130	130	5,0 (2,5)	5,0 (2,5)	4,0 (2,0)	5,0 (1,5)
	20x200	200	5,0 (2,5)	5,0 (2,5)	4,0 (2,0)	5,0 (1,5)
Compressive strength $f_b \geq 28$ N/mm²						
M8	-	80	5,5 (2,5)	5,5 (2,5)	4,5 (2,5)	5,5 (2,0)
M10 / IG-M6	-	90	6,0 (3,0)	6,0 (3,0)	5,0 (2,5)	5,5 (2,0)
M12 / IG-M8	-	100	7,0 (3,5)	7,0 (3,5)	6,0 (3,0)	5,5 (2,0)
M16 / IG-M10	-	100	7,0 (3,5)	7,0 (3,5)	6,0 (3,0)	9,0 (3,0)
M8	12x80	80	5,5 (2,5)	5,5 (2,5)	4,5 (2,5)	5,5 (2,0)
M8 / M10 / IG-M6	16x85	85	6,0 (3,0)	6,0 (3,0)	5,0 (2,5)	5,5 (2,0)
	16x130	130	6,0 (3,0)	6,0 (3,0)	5,0 (2,5)	5,5 (2,0)
M12 / M16 / IG-M8 / IG-M10	20x85	85	6,0 (3,0)	6,0 (3,0)	5,0 (2,5)	5,5 (2,0)
	20x130	130	6,0 (3,0)	6,0 (3,0)	5,0 (2,5)	5,5 (2,0)
	20x200	200	6,0 (3,0)	6,0 (3,0)	5,0 (2,5)	5,5 (2,0)

1) Values are valid for c_{cr}, values in brackets are valid for single anchors with c_{min}
2) For c_{cr} calculation of $V_{Rk,c}$ see ETAG 029, Annex C; for c_{min} values in brackets $V_{Rk,b} = V_{Rk,c}$
3) The values are valid for steel 5.6 or greater. For steel 4.6 and 4.8 multiply $V_{Rk,b}$ by 0,8

Friulsider Injection System KEM-UP Vinylester for masonry

Performances clay solid brick Mz-DF
Characteristic values of resistance under tension and shear load

Annex C 16

Deutsches Institut für Bautechnik DIBt

Brick type: Clay solid brick Mz-DF

Table C40: Displacements

Anchor size	Sleeve	Effective anchorage depth h_{ef}	N	δ_N / N	δ_{N0}	$\delta_{N\infty}$	V	δ_{V0}	$\delta_{V\infty}$
		[mm]	[kN]	[mm/kN]	[mm]	[mm]	[kN]	[mm]	[mm]
M8	-	80	1,3	0,15	0,19	0,39	1,9	1,00	1,50
M10 / IG-M6	-	90	1,6		0,24	0,47			
M12 / IG-M8	-	100	1,7		0,26	0,51			
M16 / IG-M10	-	100					2,9		
M8	12x80	80	1,3		0,19	0,39	1,9		
M8 / M10 / IG-M6	16x85	85							
	16x130	130							
M12 / M16 / IG-M8 / IG-M10	20x85	85							
	20x130	130							
	20x200	200							

Friulsider Injection System KEM-UP Vinylester for masonry	**Annex C 17**
Performances clay solid brick Mz-DF Displacements	

Deutsches Institut für Bautechnik DIBt

Brick type: Clay hollow brick HLz-16-DF

Table C41: Description of the brick

Brick type		Clay hollow brick HLz-16-DF
Bulk density	ρ [kg/dm^3]	0,8
Compressive strength	$f_b \geq$ [N/mm^2]	6, 8, 12, 14
Code		EN 771-1
Producer (country code)		e.g. Unipor DE)
Brick dimensions	[mm]	497 x 240 x 238
Drilling method		Rotary

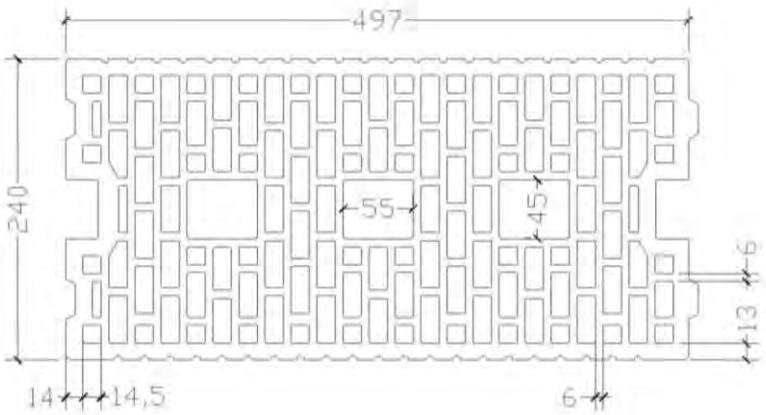
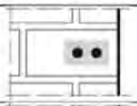
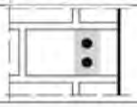


Table C42: Installation parameters

Anchor size		[-]	All sizes
Edge distance	c_{cr}	[mm]	100 (120)[1]
Minimum edge distance	c_{min}[2]	[mm]	100 (120)[1]
Spacing	$s_{cr,II}$	[mm]	497
	$s_{cr,\perp}$	[mm]	238
Minimum spacing	s_{min}	[mm]	100

[1] Value in brackets for SH20x85; SH20x130 and SH20x200
[2] For $V_{Rk,c}$: c_{min} according to ETAG 029, Annex C

Table C43: Group factor for anchor group in case of tension loading

Configuration		with c ≥	with s ≥			
II: anchors placed parallel to horizontal joint		c_{cr}	100	$\alpha_{g,N,II}$	[-]	1,3
		c_{cr}	497			2,0
⊥: anchors placed perpendicular to horizontal joint		c_{cr}	100	$\alpha_{g,N,\perp}$		1,1
		c_{cr}	238			2,0

Friulsider Injection System KEM-UP Vinylester for masonry

Performances clay hollow brick HLz-16DF
Description of the brick
Installation parameters

Annex C 18

Deutsches Institut für Bautechnik DIBt

Brick type: Clay hollow brick HLz-16-DF

Table C44: Group factor for anchor group in case of shear loading parallel to free edge

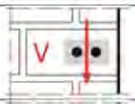
Configuration		with c ≥	with s ≥			
II: anchors placed parallel to horizontal joint		c_{cr}	497	$\alpha_{g,V,II}$	[-]	2,0
⊥: anchors placed perpendicular to horizontal joint		c_{cr}	238	$\alpha_{g,V,\perp}$		2,0

Table C45: Group factor for anchor group in case of shear loading perpendicular to free edge

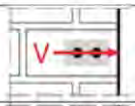
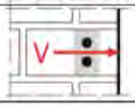
Configuration		with c ≥	with s ≥			
II: anchors placed parallel to horizontal joint		c_{cr}	497	$\alpha_{g,V,II}$	[-]	2,0
⊥: anchors placed perpendicular to horizontal joint		c_{cr}	238	$\alpha_{g,V,\perp}$		2,0

Table C46: Characteristic values of resistance under tension and shear loads

Anchor size	Sleeve	Effective anchorage depth	Characteristic resistance			
			Use category			
			d/d w/d w/w			d/d w/d w/w
			40°C/24°C	80°C/50°C	120°C/72°C	For all temperature range
		h_{ef}	$N_{Rk,b} = N_{Rk,p}$ [1]			$V_{Rk,b}$ [2)3)]
		[mm]	[kN]			
Compressive strength $f_b \geq 6$ N/mm²						
M8	12x80	80	2,5	2,5	2,0	2,5
M8 / M10/ IG-M6	16x85	85	2,5	2,5	2,0	4,5
	16x130	130	3,5	3,5	3,0	4,5
M12 / M16 / IG-M8 / IG-M10	20x85	85	2,5	2,5	2,0	5,0
	20x130	130	3,5	3,5	3,0	6,0
	20x200	200	3,5	3,5	3,0	6,0
Compressive strength $f_b \geq 8$ N/mm²						
M8	12x80	80	3,0	3,0	2,5	3,0
M8 / M10/ IG-M6	16x85	85	3,0	3,0	2,5	5,5
	16x130	130	4,5	4,5	3,5	5,5
M12 / M16 / IG-M8 / IG-M10	20x85	85	3,0	3,0	2,5	6,0
	20x130	130	4,5	4,5	3,5	7,0
	20x200	200	4,5	4,5	3,5	7,0

1) Values are valid for c_{cr} and c_{min}
2) Calculation of $V_{Rk,c}$ see ETAG 029, Annex C, except for shear load parallel to free edge with c ≥ 125 mm: $V_{Rk,c,II} = V_{Rk,b}$
3) The values are valid for steel 5.6 or greater. For steel 4.6 and 4.8 multiply $V_{Rk,b}$ by 0,8

Friulsider Injection System KEM-UP Vinylester for masonry

Performances clay hollow brick HLz-16DF
Installation parameters (continue)
Characteristic values of resistance under tension and shear load

Annex C 19

Brick type: Clay hollow brick HLz-16-DF

Table C47: Characteristic values of resistance under tension and shear loads (continue)

Anchor size	Sleeve	Effective anchorage depth	Characteristic resistance			
			Use category			
			d/d w/d w/w			d/d w/d w/w
			40°C/24°C	80°C/50°C	120°C/72°C	For all temperature range
		h_{ef}	$N_{Rk,b} = N_{Rk,p}$ [1]			$V_{Rk,b}$ [2)3)]
		[mm]	[kN]			
Compressive strength $f_b \geq 12$ N/mm²						
M8	12x80	80	3,5	3,5	3,0	4,0
M8 / M10/ IG-M6	16x85	85	3,5	3,5	3,0	6,5
	16x130	130	5,0	5,0	4,5	6,5
M12 / M16 / IG-M8 / IG-M10	20x85	85	3,5	3,5	3,0	7,0
	20x130	130	5,0	5,0	4,5	9,0
	20x200	200	5,0	5,0	4,5	9,0
Compressive strength $f_b \geq 14$ N/mm²						
M8	12x80	80	4,0	4,0	3,0	4,0
M8 / M10/ IG-M6	16x85	85	4,0	4,0	3,0	6,5
	16x130	130	5,5	5,5	4,5	6,5
M12 / M16 / IG-M8 / IG-M10	20x85	85	4,0	4,0	3,0	7,0
	20x130	130	5,5	5,5	4,5	9,0
	20x200	200	5,5	5,5	4,5	9,0

1) Values are valid for c_{cr} and c_{min}
2) Calculation of $V_{Rk,c}$ see ETAG 029, Annex C, except for shear load parallel to free edge with $c \geq 125$ mm: $V_{Rk,c,II} = V_{Rk,b}$
3) The values are valid for steel 5.6 or greater. For steel 4.6 and 4.8 multiply $V_{Rk,b}$ by 0,8

Table C48: Displacements

Anchor size	Sleeve	Effective anchorage depth h_{ef}	N	δ_N / N	δ_{N0}	$\delta_{N\infty}$	V	δ_{V0}	$\delta_{V\infty}$
		[mm]	[kN]	[mm/kN]	[mm]	[mm]	[kN]	[mm]	[mm]
M8	12x80	80	1,14	0,10	0,11	0,23	1,10	1,20	1,80
M8 / M10/ IG-M6	16x85	85					1,86	1,50	2,25
	16x130	130	1,57		0,16	0,31			
M12 / M16 / IG-M8 / IG-M10	20x85	85	1,14		0,11	0,23	1,86	1,50	2,25
	20x130	130	1,57		0,16	0,31	2,57	2,10	3,15
	20x200	200							

Friulsider Injection System KEM-UP Vinylester for masonry

Performances clay hollow brick HLz-16DF
Characteristic values of resistance under tension and shear load (continue)
Displacements

Annex C 20

Deutsches Institut für Bautechnik DIBt

Brick type: Clay hollow brick Porotherm Homebric

Table C49: Description of the brick

Brick type	Clay hollow hollow brick Porotherm Homebric
Bulk density ρ [kg/dm^3]	0,7
Compressive strength $f_b \geq$ [N/mm^2]	4, 6 or 10
Code	EN 771-1
Producer (country code)	e.g. Wienerberger (FR)
Brick dimensions [mm]	500 x 200 x 299
Drilling method	Rotary

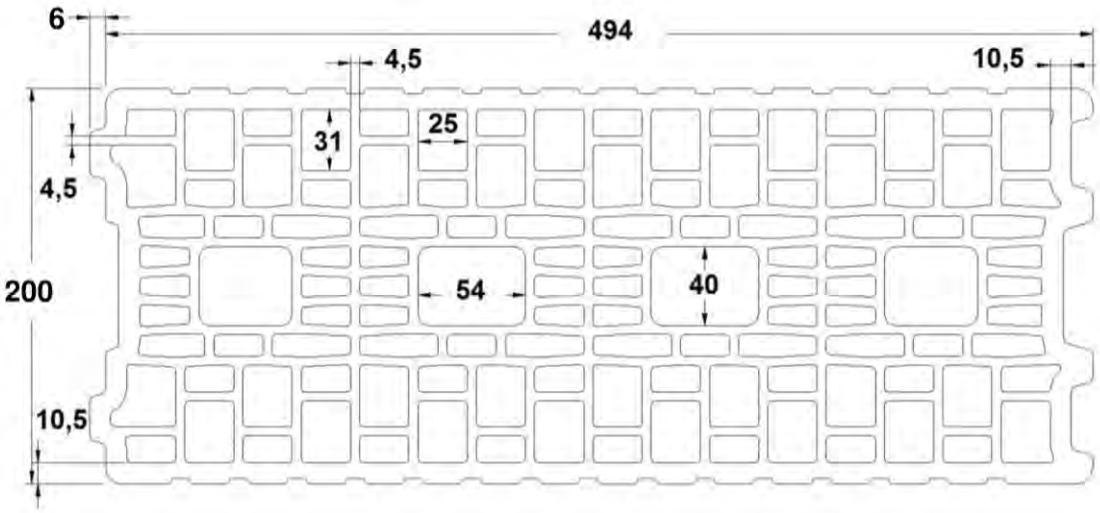
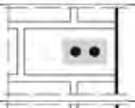
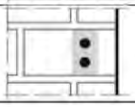


Table C50: Installation parameters

Anchor size		[-]	All sizes
Edge distance	c_{cr}	[mm]	100 (120)[1]
Minimum edge distance	c_{min}[2]	[mm]	100 (120)[1]
Spacing	$s_{cr,||}$	[mm]	500
	$s_{cr,\perp}$	[mm]	299
Minimum spacing	s_{min}	[mm]	100

1) Value in brackets for SH20x85 and SH20x130
2) For $V_{Rk,c}$: c_{min} according to ETAG 029, Annex C

Table C51: Group factor for anchor group in case of tension loading

Configuration		with c ≥	with s ≥			
II: anchors placed parallel to horizontal joint		200	100	$\alpha_{g,N,||}$	[-]	2,0
		c_{cr}	500			2,0
⊥: anchors placed perpendicular to horizontal joint		200	100	$\alpha_{g,N,\perp}$		1,2
		c_{cr}	299			2,0

Friulsider Injection System KEM-UP Vinylester for masonry

Performances clay hollow brick Porotherm Homebric
Description of the brick
Installation parameters

Annex C 21

Deutsches Institut für Bautechnik DIBt

Brick type: Clay silicate hollow brick Porotherm Homebric

Table C52: Group factor for anchor group in case of shear loading parallel to free edge

Configuration		with c ≥	with s ≥			
II: anchors placed parallel to horizontal joint		c_{cr}	500	$\alpha_{g,V,II}$	[-]	2,0
⊥: anchors placed perpendicular to horizontal joint		c_{cr}	299	$\alpha_{g,V,\perp}$		2,0

Table C53: Group factor for anchor group in case of shear loading perpendicular to free edge

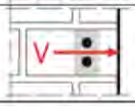
Configuration		with c ≥	with s ≥			
II: anchors placed parallel to horizontal joint		c_{cr}	500	$\alpha_{g,V,II}$	[-]	2,0
⊥: anchors placed perpendicular to horizontal joint		c_{cr}	299	$\alpha_{g,V,\perp}$		2,0

Table C54: Characteristic values of resistance under tension and shear loads

Anchor size	Sleeve	Effective anchorage depth	Characteristic resistance			
			Use category			
			d/d w/d w/w			d/d w/d w/w
			40°C/24°C	80°C/50°C	120°C/72°C	For all temperature range
		h_{ef}	$N_{Rk,b} = N_{Rk,p}$ [1]			$V_{Rk,b}$ [2)3)]
		[mm]	[kN]			
Compressive strength $f_b \geq 4$ N/mm²						
M8	12x80	80	0,9	0,9	0,75	2,0
M8 / M10/ IG-M6	16x85	85	0,9	0,9	0,75	2,0
	16x130	130	1,2	1,2	0,9	2,0
M12 / M16 / IG-M8 / IG-M10	20x85	85	0,9	0,9	0,75	2,5
	20x130	130	1,2	1,2	0,9	2,5
Compressive strength $f_b \geq 6$ N/mm²						
M8	12x80	80	0,9	0,9	0,9	2,5
M8 / M10/ IG-M6	16x85	85	0,9	0,9	0,9	2,5
	16x130	130	1,2	1,2	1,2	2,5
M12 / M16 / IG-M8 / IG-M10	20x85	85	0,9	0,9	0,9	3,0
	20x130	130	1,2	1,2	1,2	3,0

1) Values are valid for c_{cr} and c_{min}
2) Calculation of $V_{Rk,c}$ see ETAG 029, Annex C, except for shear load parallel to free edge with c ≥ 200 mm: $V_{Rk,c,II} = V_{Rk,b}$
3) The values are valid for steel 5.6 or greater. For steel 4.6 and 4.8 multiply $V_{Rk,b}$ by 0,8

Friulsider Injection System KEM-UP Vinylester for masonry

Performances clay hollow brick Porotherm Homebric
Installation parameters (continue)
Characteristic values of resistance under tension and shear load

Annex C 22

Brick type: Clay silicate hollow brick Porotherm Homebric

Table C55: Characteristic values of resistance under tension and shear loads (continue)

Anchor size	Sleeve	Effective anchorage depth	Characteristic resistance			
			Use category			
			d/d w/d w/w			d/d w/d w/w
			40°C/24°C	80°C/50°C	120°C/72°C	For all temperature range
		h_{ef}	$N_{Rk,b} = N_{Rk,p}$ [1]			$V_{Rk,b}$ [2)3)]
		[mm]	[kN]			
Compressive strength $f_b \geq 10$ N/mm²						
M8	12x80	80	1,2	1,2	1,2	3,0
M8 / M10/ IG-M6	16x85	85	1,2	1,2	1,2	3,0
	16x130	130	1,5	1,5	1,5	3,5
M12 / M16 / IG-M8 / IG-M10	20x85	85	1,2	1,2	1,2	4,0
	20x130	130	1,5	1,5	1,5	4,0

1) Values are valid for c_{cr} and c_{min}
2) Calculation of $V_{Rk,c}$ see ETAG 029, Annex C, except for shear load parallel to free edge with $c \geq 200$ mm: $V_{Rk,c,II} = V_{Rk,b}$
3) The values are valid for steel 5.6 or greater. For steel 4.6 and 4.8 multiply $V_{Rk,b}$ by 0,8

Table C56: Displacements

Anchor size	Sleeve	Effective anchorage depth h_{ef}	N	δ_N / N	δ_{N0}	$\delta_{N\infty}$	V	δ_{V0}	$\delta_{V\infty}$
		[mm]	[kN]	[mm/kN]	[mm]	[mm]	[kN]	[mm]	[mm]
M8	12x80	80	0,34	0,80	0,27	0,55	0,9	1,20	1,80
M8 / M10/ IG-M6	16x85	85					0,9		
	16x130	130	0,43		0,34	0,69	1,0		
M12 / M16 / IG-M8 / IG-M10	20x85	85	0,34		0,27	0,55	1,14		
	20x130	130	0,43		0,34	0,69			

Friulsider Injection System KEM-UP Vinylester for masonry

Performances clay hollow brick Porotherm Homebric
Characteristic values of resistance under tension and shear load (continue)
Displacements

Annex C 23

Deutsches Institut für Bautechnik DIBt

Brick type: Clay hollow brick BGV Thermo

Table C57: Description of the brick

Brick type	Clay hollow brick BGV Thermo
Bulk density ρ [kg/dm^3]	0,6
Compressive strength $f_b \geq$ [N/mm^2]	4, 6 or 10
Code	EN 771-1
Producer (country code)	e.g. Leroux (FR)
Brick dimensions [mm]	500 x 200 x 314
Drilling method	Rotary

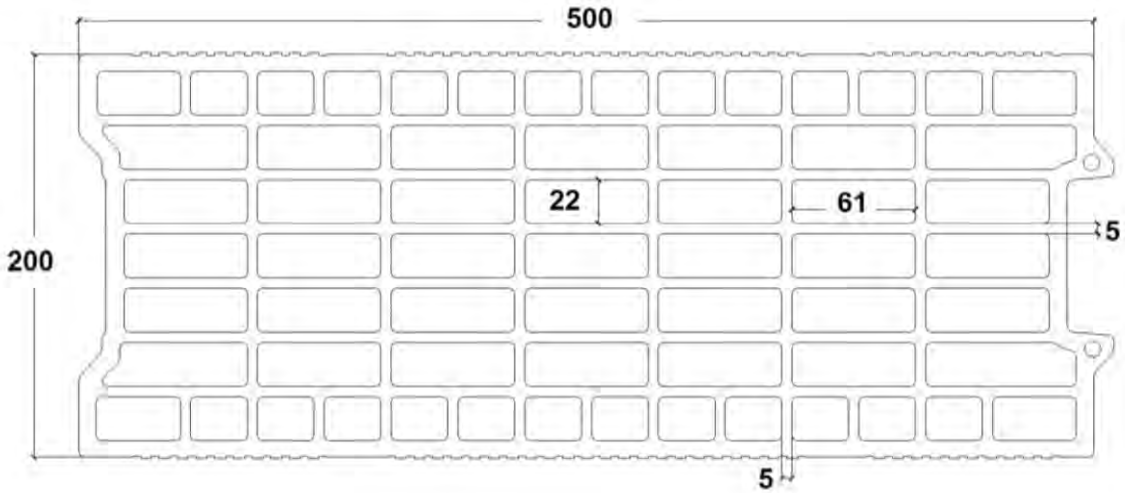
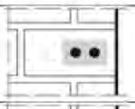
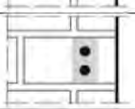


Table C58: Installation parameters

Anchor size		[-]	All sizes
Edge distance	c_{cr}	[mm]	100 (120)[1]
Minimum edge distance	c_{min}[2]	[mm]	100 (120)[1]
Spacing	$s_{cr,II}$	[mm]	500
	$s_{cr,\perp}$	[mm]	314
Minimum spacing	s_{min}	[mm]	100

1) Value in brackets for SH20x85 and SH20x130
2) For $V_{Rk,c}$: c_{min} according to ETAG 029, Annex C

Table C59: Group factor for anchor group in case of tension loading

Configuration		with c ≥	with s ≥			
II: anchors placed parallel to horizontal joint		200	100	$\alpha_{g,N,II}$	[-]	1,7
		c_{cr}	500			2,0
⊥: anchors placed perpendicular to horizontal joint		200	100	$\alpha_{g,N,\perp}$		1,1
		c_{cr}	314			2,0

Friulsider Injection System KEM-UP Vinylester for masonry

Performances clay hollow brick BGV Thermo
Description of the brick
Installation parameters

Annex C 24

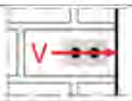
Deutsches Institut für Bautechnik DIBt

Brick type: Clay hollow brick BGV Thermo

Table C60: Group factor for anchor group in case of shear loading parallel to free edge

Configuration		with c ≥	with s ≥			
II: anchors placed parallel to horizontal joint		c_{cr}	500	$\alpha_{g,V,II}$	[-]	2,0
⊥: anchors placed perpendicular to horizontal joint		c_{cr}	314	$\alpha_{g,V,\perp}$		2,0

Table C61: Group factor for anchor group in case of shear loading perpendicular to free edge

Configuration		with c ≥	with s ≥			
II: anchors placed parallel to horizontal joint		c_{cr}	500	$\alpha_{g,V,II}$	[-]	2,0
⊥: anchors placed perpendicular to horizontal joint		c_{cr}	314	$\alpha_{g,V,\perp}$		2,0

Friulsider Injection System KEM-UP Vinylester for masonry

Performances clay hollow brick BGV Thermo
Installation parameters (continue)

Annex C 25

Deutsches Institut für Bautechnik DIBt

Brick type: Clay hollow brick BGV Thermo

Table C62: Characteristic values of resistance under tension and shear loads

Anchor size	Sleeve	Effective anchorage depth	Characteristic resistance			
			Use category			
			d/d w/d w/w			d/d w/d w/w
			40°C/24°C	80°C/50°C	120°C/72°C	For all temperature range
		h_{ef}	$N_{Rk,b} = N_{Rk,p}$ [1]			$V_{Rk,b}$ [2)3)]
		[mm]	[kN]			
Compressive strength $f_b \geq 4$ N/mm²						
M8	12x80	80	0,6	0,6	0,6	2,0
M8 / M10/ IG-M6	16x85	85	0,6	0,6	0,6	2,0
	16x130	130	1,2	1,2	0,9	2,5
M12 / M16 / IG-M8 / IG-M10	20x85	85	0,6	0,6	0,6	2,5
	20x130	130	1,2	1,2	0,9	2,5
Compressive strength $f_b \geq 6$ N/mm²						
M8	12x80	80	0,9	0,9	0,75	2,5
M8 / M10/ IG-M6	16x85	85	0,9	0,9	0,75	2,5
	16x130	130	1,5	1,5	1,2	3,0
M12 / M16 / IG-M8 / IG-M10	20x85	85	0,9	0,9	0,75	3,0
	20x130	130	1,5	1,5	1,2	3,0
Compressive strength $f_b \geq 10$ N/mm²						
M8	12x80	80	0,9	0,9	0,9	3,5
M8 / M10/ IG-M6	16x85	85	0,9	0,9	0,9	3,5
	16x130	130	2,0	2,0	1,5	4,0
M12 / M16 / IG-M8 / IG-M10	20x85	85	0,9	0,9	0,9	4,0
	20x130	130	2,0	2,0	1,5	4,0

1) Values are valid for c_{cr} and c_{min}
2) Calculation of $V_{Rk,c}$ see ETAG 029, Annex C, except for shear load parallel to free edge with $c \geq 250$ mm: $V_{Rk,c,II} = V_{Rk,b}$
3) The values are valid for steel 5.6 or greater. For steel 4.6 and 4.8 multiply $V_{Rk,b}$ by 0,8

Table C63: Displacements

Anchor size	Sleeve	Effective anchorage depth h_{ef}	N	δ_N / N	δ_{N0}	$\delta_{N\infty}$	V	δ_{V0}	$\delta_{V\infty}$
		[mm]	[kN]	[mm/kN]	[mm]	[mm]	[kN]	[mm]	[mm]
M8	12x80	80	0,26	0,80	0,21	0,41	0,7	1,00	1,50
M8 / M10/ IG-M6	16x85	85							
	16x130	130	0,43		0,34	0,69	0,86		
M12 / M16 / IG-M8 / IG-M10	20x85	85	0,26		0,21	0,41			
	20x130	130	0,43		0,34	0,69			

Friulsider Injection System KEM-UP Vinylester for masonry

Performances clay hollow brick BGV Thermo
Characteristic values of resistance under tension and shear load
Displacements

Annex C 26

Deutsches Institut für Bautechnik DIBt

Brick type: Clay hollow brick Calibric R+

Table C64: Description of the brick

Brick type	Clay hollow brick Calibric R+
Bulk density ρ [kg/dm^3]	0,6
Compressive strength $f_b \geq$ [N/mm^2]	6, 9 or 12
Code	EN 771-1
Producer (country code)	e.g. Terreal (FR)
Brick dimensions [mm]	500 x 200 x 314
Drilling method	Rotary

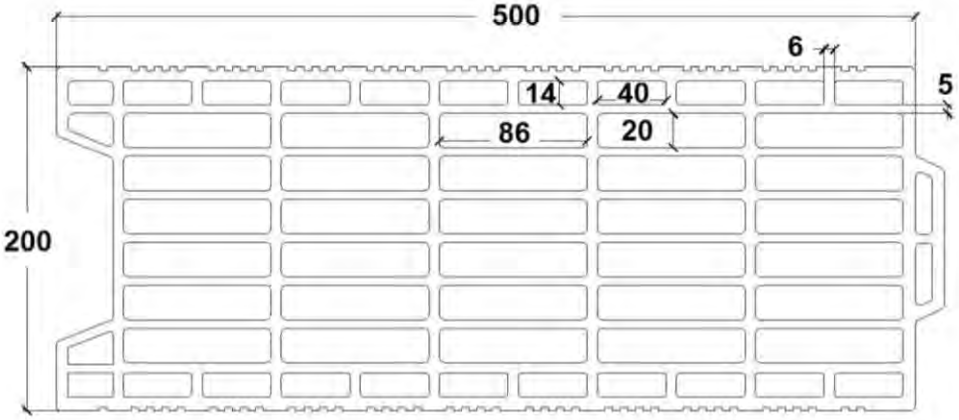
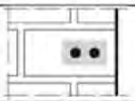
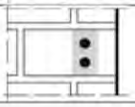


Table C65: Installation parameters

Anchor size		[-]	All sizes
Edge distance	c_{cr}	[mm]	100 (120)[1]
Minimum edge distance	c_{min}[2]	[mm]	100 (120)[1]
Spacing	$s_{cr,II}$	[mm]	500
	$s_{cr,\perp}$	[mm]	314
Minimum spacing	s_{min}	[mm]	100

[1] Value in brackets for SH20x85 and SH20x130
[2] For $V_{Rk,c}$: c_{min} according to ETAG 029, Annex C

Table C66: Group factor for anchor group in case of tension loading

Configuration		with c ≥	with s ≥			
II: anchors placed parallel to horizontal joint		175	100	$\alpha_{g,N,II}$	[-]	1,7
		c_{cr}	500			2,0
⊥: anchors placed perpendicular to horizontal joint		175	100	$\alpha_{g,N,\perp}$		1,0
		c_{cr}	314			2,0

Friulsider Injection System KEM-UP Vinylester for masonry

Performances clay hollow brick Calibric R+
Description of the brick
Installation parameters

Annex C 27

Deutsches Institut für Bautechnik DIBt

Brick type: Clay hollow brick Calibric R+

Table C67: Group factor for anchor group in case of shear loading parallel to free edge

Configuration		with c ≥	with s ≥			
II: anchors placed parallel to horizontal joint		c_{cr}	500	$\alpha_{g,V,II}$	[-]	2,0
⊥: anchors placed perpendicular to horizontal joint		c_{cr}	314	$\alpha_{g,V,\perp}$		2,0

Table C68: Group factor for anchor group in case of shear loading perpendicular to free edge

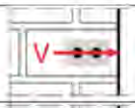
Configuration		with c ≥	with s ≥			
II: anchors placed parallel to horizontal joint		c_{cr}	500	$\alpha_{g,V,II}$	[-]	2,0
⊥: anchors placed perpendicular to horizontal joint		c_{cr}	314	$\alpha_{g,V,\perp}$		2,0

Table C69: Characteristic values of resistance under tension and shear loads

Anchor size	Sleeve	Effective anchorage depth	Characteristic resistance			
			Use category			
			d/d w/d w/w			d/d w/d w/w
			40°C/24°C	80°C/50°C	120°C/72°C	For all temperature range
		h_{ef}	$N_{Rk,b} = N_{Rk,p}$ [1]			$V_{Rk,b}$ [2)3)]
		[mm]	[kN]			
Compressive strength $f_b \geq 6$ N/mm²						
M8	12x80	80	0,9	0,9	0,75	3,0
M8 / M10/ IG-M6	16x85	85	0,9	0,9	0,75	4,0
	16x130	130	1,2	1,2	0,9	4,0
M12 / M16 / IG-M8 / IG-M10	20x85	85	0,9	0,9	0,75	6,0
	20x130	130	1,2	1,2	0,9	6,0
Compressive strength $f_b \geq 9$ N/mm²						
M8	12x80	80	1,2	1,2	0,9	3,5
M8 / M10/ IG-M6	16x85	85	1,2	1,2	0,9	5,0
	16x130	130	1,5	1,5	1,2	5,0
M12 / M16 / IG-M8 / IG-M10	20x85	85	1,2	1,2	0,9	7,5
	20x130	130	1,5	1,5	1,2	7,5

1) Values are valid for c_{cr} and c_{min}
2) Calculation of $V_{Rk,c}$ see ETAG 029, Annex C, except for shear load parallel to free edge with c ≥ 250 mm: $V_{Rk,c,II} = V_{Rk,b}$
3) The values are valid for steel 5.6 or greater. For steel 4.6 and 4.8 multiply $V_{Rk,b}$ by 0,8

Friulsider Injection System KEM-UP Vinylester for masonry

Performances clay hollow brick Calibric R+
Installation parameters (continue)
Characteristic values of resistance under tension and shear load

Annex C 28

Brick type: Clay hollow brick Calibric R+

Table C70: Characteristic values of resistance under tension and shear loads (continue)

Anchor size	Sleeve	Effective anchorage depth	Characteristic resistance			
			Use category			
			d/d w/d w/w			d/d w/d w/w
			40°C/24°C	80°C/50°C	120°C/72°C	For all temperature range
		h_{ef}	$N_{Rk,b} = N_{Rk,p}$ [1]			$V_{Rk,b}$ [2)3)]
		[mm]	[kN]			
Compressive strength $f_b \geq 12$ N/mm²						
M8	12x80	80	1,2	1,2	0,9	4,0
M8 / M10/ IG-M6	16x85	85	1,2	1,2	0,9	5,5
	16x130	130	1,5	1,5	1,2	5,5
M12 / M16 / IG-M8 / IG-M10	20x85	85	1,2	1,2	0,9	8,5
	20x130	130	1,5	1,5	1,2	8,5

1) Values are valid for c_{cr} and c_{min}
2) Calculation of $V_{Rk,c}$ see ETAG 029, Annex C, except for shear load parallel to free edge with $c \geq 250$ mm: $V_{Rk,c,II} = V_{Rk,b}$
3) The values are valid for steel 5.6 or greater. For steel 4.6 and 4.8 multiply $V_{Rk,b}$ by 0,8

Table C71: Displacements

Anchor size	Sleeve	Effective anchorage depth h_{ef}	N	δ_N / N	δ_{N0}	$\delta_{N\infty}$	V	δ_{V0}	$\delta_{V\infty}$
		[mm]	[kN]	[mm/kN]	[mm]	[mm]	[kN]	[mm]	[mm]
M8	12x80	80	0,34	0,80	0,27	0,55	1,0	1,10	1,65
M8 / M10/ IG-M6	16x85	85					1,43	2,00	3,00
	16x130	130	0,43		0,34	0,69			
M12 / M16 / IG-M8 / IG-M10	20x85	85	0,34		0,27	0,55	2,14		
	20x130	130	0,43		0,34	0,69			

Friulsider Injection System KEM-UP Vinylester for masonry

Performances clay hollow brick Calibric R+
Characteristic values of resistance under tension and shear load (continue)
Displacements

Annex C 29

Deutsches Institut für Bautechnik DIBt

Brick type: Clay hollow brick Urbanbric

Table C72: Description of the brick

Brick type		Clay hollow brick Urbanbric
Bulk density	ρ [kg/dm^3]	0,7
Compressive strength	$f_b \geq$ [N/mm^2]	6, 9 or 12
Code		EN 771-1
Producer (country code)		e.g. Imerys (FR)
Brick dimensions	[mm]	560 x 200 x 274
Drilling method		Rotary

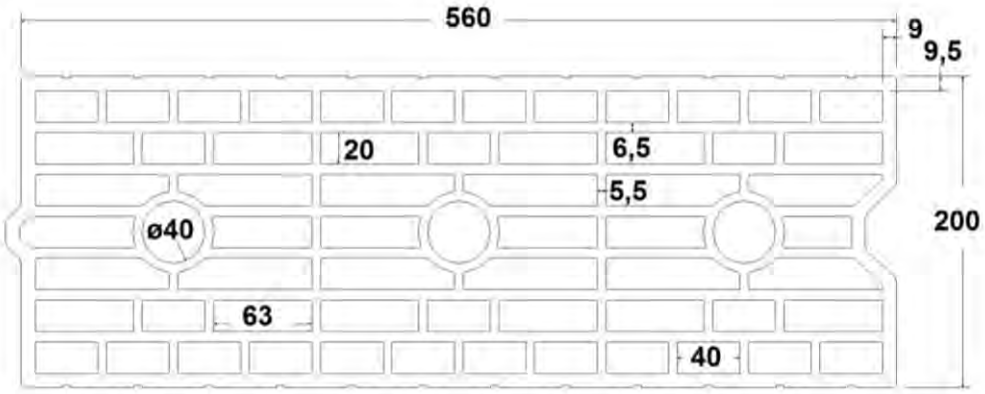
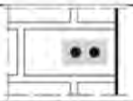
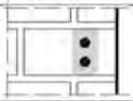


Table C73: Installation parameters

Anchor size		[-]	All sizes
Edge distance	c_{cr}	[mm]	100 (120)[1]
Minimum edge distance	c_{min}[2]	[mm]	100 (120)[1]
Spacing	$s_{cr,II}$	[mm]	560
	$s_{cr,\perp}$	[mm]	274
Minimum spacing	s_{min}	[mm]	100

[1] Value in brackets for SH20x85 and SH20x130
[2] For $V_{Rk,c}$: c_{min} according to ETAG 029, Annex C

Table C74: Group factor for anchor group in case of tension loading

Configuration		with c ≥	with s ≥			
II: anchors placed parallel to horizontal joint		185	100	$\alpha_{g,N,II}$	[-]	1,9
		c_{cr}	560			2,0
⊥: anchors placed perpendicular to horizontal joint		185	100	$\alpha_{g,N,\perp}$		1,1
		c_{cr}	274			2,0

Friulsider Injection System KEM-UP Vinylester for masonry

Performances clay hollow brick Urbanbric
Description of the brick
Installation parameters

Annex C 30

Deutsches Institut für Bautechnik DIBt

Brick type: Clay hollow brick Urbanbric

Table C75: Group factor for anchor group in case of shear loading parallel to free edge

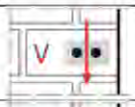
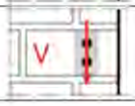
Configuration		with c ≥	with s ≥			
II: anchors placed parallel to horizontal joint		c_{cr}	560	$\alpha_{g,V,II}$	[-]	2,0
⊥: anchors placed perpendicular to horizontal joint		c_{cr}	274	$\alpha_{g,V,\perp}$		2,0

Table C76: Group factor for anchor group in case of shear loading perpendicular to free edge

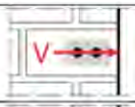
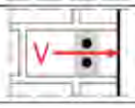
Configuration		with c ≥	with s ≥			
II: anchors placed parallel to horizontal joint		c_{cr}	560	$\alpha_{g,V,II}$	[-]	2,0
⊥: anchors placed perpendicular to horizontal joint		c_{cr}	274	$\alpha_{g,V,\perp}$		2,0

Table C77: Characteristic values of resistance under tension and shear loads

Anchor size	Sleeve	Effective anchorage depth	Characteristic resistance			
			Use category			
			d/d w/d w/w			d/d w/d w/w
			40°C/24°C	80°C/50°C	120°C/72°C	For all temperature range
		h_{ef}	$N_{Rk,b} = N_{Rk,p}$ [1]			$V_{Rk,b}$ [2)3)]
		[mm]	[kN]			
Compressive strength $f_b \geq 6$ N/mm²						
M8	12x80	80	0,9	0,9	0,75	3,0
M8 / M10/ IG-M6	16x85	85	0,9	0,9	0,75	3,0
	16x130	130	2,0	2,0	1,5	3,0
M12 / M16 / IG-M8 / IG-M10	20x85	85	0,9	0,9	0,75	3,5
	20x130	130	2,0	2,0	1,5	3,5
Compressive strength $f_b \geq 9$ N/mm²						
M8	12x80	80	0,9	0,9	0,9	4,0
M8 / M10/ IG-M6	16x85	85	0,9	0,9	0,9	4,0
	16x130	130	2,5	2,5	2,0	4,0
M12 / M16 / IG-M8 / IG-M10	20x85	85	0,9	0,9	0,9	4,5
	20x130	130	2,5	2,5	2,0	4,5

1) Values are valid for c_{cr} and c_{min}
2) Calculation of $V_{Rk,c}$ see ETAG 029, Annex C, except for shear load parallel to free edge with c ≥ 190 mm: $V_{Rk,c,II} = V_{Rk,b}$
3) The values are valid for steel 5.6 or greater. For steel 4.6 and 4.8 multiply $V_{Rk,b}$ by 0,8

Friulsider Injection System KEM-UP Vinylester for masonry

Performances clay hollow brick Urbanbric
Installation parameters (continue)
Characteristic values of resistance under tension and shear load

Annex C 31

Brick type: Clay hollow brick Urbanbric

Table C78: Characteristic values of resistance under tension and shear loads (continue)

Anchor size	Sleeve	Effective anchorage depth	Characteristic resistance			
			Use category			
			d/d w/d w/w			d/d w/d w/w
			40°C/24°C	80°C/50°C	120°C/72°C	For all temperature range
		h_{ef}	$N_{Rk,b} = N_{Rk,p}$ [1]			$V_{Rk,b}$ [2)3)]
		[mm]	[kN]			
Compressive strength $f_b \geq 12$ N/mm²						
M8	12x80	80	1,2	1,2	0,9	4,5
M8 / M10/ IG-M6	16x85	85	1,2	1,2	0,9	4,5
	16x130	130	3,0	3,0	2,5	4,5
M12 / M16 / IG-M8 / IG-M10	20x85	85	1,2	1,2	0,9	5,0
	20x130	130	3,0	3,0	2,5	5,0

1) Values are valid for c_{cr} and c_{min}
2) Calculation of $V_{Rk,c}$ see ETAG 029, Annex C, except for shear load parallel to free edge with $c \geq 190$ mm: $V_{Rk,c,II} = V_{Rk,b}$
3) The values are valid for steel 5.6 or greater. For steel 4.6 and 4.8 multiply $V_{Rk,b}$ by 0,8

Table C79: Displacements

Anchor size	Sleeve	Effective anchorage depth h_{ef}	N	δ_N / N	δ_{N0}	$\delta_{N\infty}$	V	δ_{V0}	$\delta_{V\infty}$
		[mm]	[kN]	[mm/kN]	[mm]	[mm]	[kN]	[mm]	[mm]
M8	12x80	80	0,34	0,80	0,27	0,55	1,30	1,00	1,50
M8 / M10/ IG-M6	16x85	85							
	16x130	130	0,86		0,69	1,37			
M12 / M16 / IG-M8 / IG-M10	20x85	85	0,34		0,27	0,55	1,43		
	20x130	130	0,86		0,69	1,37			

Friulsider Injection System KEM-UP Vinylester for masonry

Performances clay hollow brick Urbanbric
Characteristic values of resistance under tension and shear load (continue)
Displacements

Annex C 32

Deutsches Institut für Bautechnik DIBt

Brick type: Clay hollow brick Brique creuse C40

Table C80: Description of the brick

Brick type	Clay hollow brick Brique creuse C40
Bulk density ρ [kg/dm^3]	0,7
Compressive strength $f_b \geq$ [N/mm^2]	4, 8 or 12
Code	EN 771-1
Producer (country code)	e.g. Terreal (FR)
Brick dimensions [mm]	500 x 200 x 200
Drilling method	Rotary

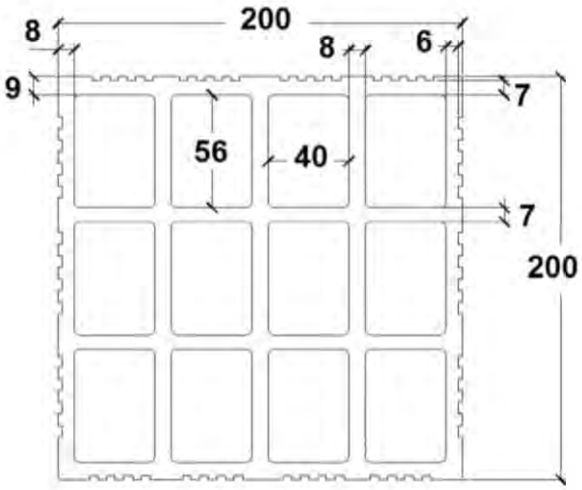
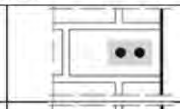
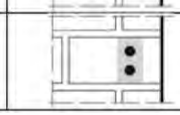


Table C81: Installation parameters

Anchor size		[-]	All sizes
Edge distance	c_{cr}	[mm]	100 (120)[1]
Minimum edge distance	c_{min}[2]	[mm]	100 (120)[1]
Spacing	$s_{cr,II}$	[mm]	500
	$s_{cr,\perp}$	[mm]	200
Minimum spacing	s_{min}	[mm]	200

[1] Value in brackets for SH20x85 and SH20x130
[2] For $V_{Rk,c}$: c_{min} according to ETAG 029, Annex C

Table C82: Group factor for anchor group in case of tension loading

Configuration		with c ≥	with s ≥			
II: anchors placed parallel to horizontal joint		c_{cr}	200	$\alpha_{g,N,II}$	[-]	2,0
⊥: anchors placed perpendicular to horizontal joint		c_{cr}	200	$\alpha_{g,N,\perp}$		2,0

Friulsider Injection System KEM-UP Vinylester for masonry

Performances clay hollow brick Brique creuse C40
Description of the brick
Installation parameters

Annex C 33

Deutsches Institut für Bautechnik DIBt

Brick type: Clay hollow brick Brique creuse C40

Table C83: Group factor for anchor group in case of shear loading parallel to free edge

Configuration		with c ≥	with s ≥			
II: anchors placed parallel to horizontal joint		c_{cr}	500	$\alpha_{g,V,II}$	[-]	2,0
⊥: anchors placed perpendicular to horizontal joint		c_{cr}	200	$\alpha_{g,V,\perp}$		2,0

Table C84: Group factor for anchor group in case of shear loading perpendicular to free edge

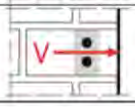
Configuration		with c ≥	with s ≥			
II: anchors placed parallel to horizontal joint		c_{cr}	500	$\alpha_{g,V,II}$	[-]	2,0
⊥: anchors placed perpendicular to horizontal joint		c_{cr}	200	$\alpha_{g,V,\perp}$		2,0

Table C85: Characteristic values of resistance under tension and shear loads

Anchor size	Sleeve	Effective anchorage depth	Characteristic resistance			
			Use category			
			d/d w/d w/w			d/d w/d w/w
			40°C/24°C	80°C/50°C	120°C/72°C	For all temperature range
		h_{ef}	$N_{Rk,b} = N_{Rk,p}$ [1]			$V_{Rk,b}$ [2)3)]
		[mm]	[kN]			
Compressive strength $f_b \geq 4$ N/mm²						
M8	12x80	80	0,6	0,6	0,6	0,9
M8 / M10/ IG-M6	16x85	85	0,6	0,6	0,6	0,9
	16x130	130	0,6	0,6	0,6	0,9
M12 / M16 / IG-M8 / IG-M10	20x85	85	0,6	0,6	0,6	0,9
	20x130	130	0,6	0,6	0,6	0,9
Compressive strength $f_b \geq 8$ N/mm²						
M8	12x80	80	0,9	0,9	0,75	1,2
M8 / M10/ IG-M6	16x85	85	0,9	0,9	0,75	1,2
	16x130	130	0,9	0,9	0,75	1,2
M12 / M16 / IG-M8 / IG-M10	20x85	85	0,9	0,9	0,75	1,2
	20x130	130	0,9	0,9	0,75	1,2

1) Values are valid for c_{cr} and c_{min}
2) Calculation of $V_{Rk,c}$ see ETAG 029, Annex C
3) The values are valid for steel 5.6 or greater. For steel 4.6 and 4.8 multiply $V_{Rk,b}$ by 0,8

Friulsider Injection System KEM-UP Vinylester for masonry

Performances clay hollow brick Brique creuse C40
Installation parameters (continue)
Characteristic values of resistance under tension and shear load

Annex C 34

Brick type: Clay hollow brick Brique creuse C40

Table C86: Characteristic values of resistance under tension and shear loads (continue)

Anchor size	Sleeve	Effective anchorage depth	Characteristic resistance			
			Use category			
			d/d w/d w/w			d/d w/d w/w
			40°C/24°C	80°C/50°C	120°C/72°C	For all temperature range
		h_{ef}	$N_{Rk,b} = N_{Rk,p}$ [1]			$V_{Rk,b}$ [2)3)]
		[mm]	[kN]			
Compressive strength $f_b \geq 12$ N/mm²						
M8	12x80	80	1,2	1,2	0,9	1,5
M8 / M10/ IG-M6	16x85	85	1,2	1,2	0,9	1,5
	16x130	130	1,2	1,2	0,9	1,5
M12 / M16 / IG-M8 / IG-M10	20x85	85	1,2	1,2	0,9	1,5
	20x130	130	1,2	1,2	0,9	1,5

1) Values are valid for c_{cr} and c_{min}
2) Calculation of $V_{Rk,c}$ see ETAG 029, Annex C
3) The values are valid for steel 5.6 or greater. For steel 4.6 and 4.8 multiply $V_{Rk,b}$ by 0,8

Table C87: Displacements

Anchor size	Sleeve	Effective anchorage depth h_{ef}	N	δ_N / N	δ_{N0}	$\delta_{N\infty}$	V	δ_{V0}	$\delta_{V\infty}$
		[mm]	[kN]	[mm/kN]	[mm]	[mm]	[kN]	[mm]	[mm]
M8	12x80	80	0,17	0,80	0,14	0,27	0,3	0,9	1,35
M8 / M10/ IG-M6	16x85	85							
	16x130	130	0,14		0,11	0,23			
M12 / M16 / IG-M8 / IG-M10	20x85	85	0,17		0,14	0,27			
	20x130	130	0,14		0,11	0,23			

Friulsider Injection System KEM-UP Vinylester for masonry

Performances clay hollow brick Brique creuse C40
Characteristic values of resistance under tension and shear load (continue)
Displacements

Annex C 35

Deutsches Institut für Bautechnik DIBt

Brick type: Clay hollow brick Blocchi Leggeri

Table C88: Description of the brick

Brick type	Clay hollow brick Blocchi Leggeri
Bulk density ρ [kg/dm^3]	0,6
Compressive strength $f_b \geq$ [N/mm^2]	4, 6, 8 or 12
Code	EN 771-1
Producer (country code)	e.g. Wienerberger (IT)
Brick dimensions [mm]	250 x 120 x 250
Drilling method	Rotary

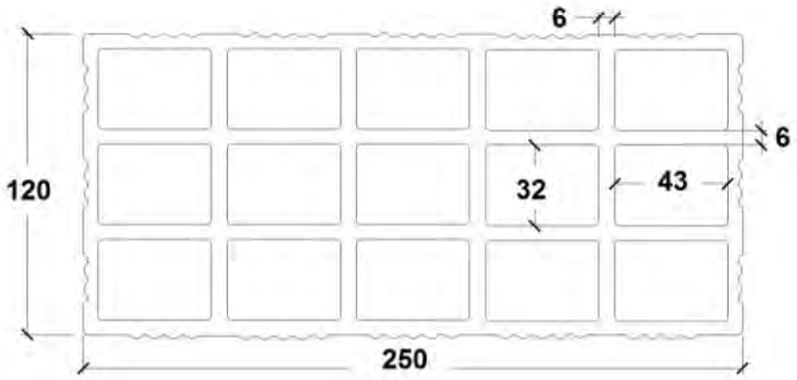
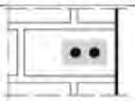
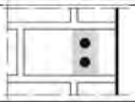


Table C89: Installation parameters

Anchor size		[-]	All sizes
Edge distance	c_{cr}	[mm]	100 (120)[1]
Minimum edge distance	c_{min}	[mm]	60
Spacing	$s_{cr,II}$	[mm]	250
	$s_{cr,\perp}$	[mm]	120
Minimum spacing	s_{min}	[mm]	100

[1] Value in brackets for SH20x85; SH20x130 and SH20x200

Table C90: Group factor for anchor group in case of tension loading

Configuration		with c ≥	with s ≥			
II: anchors placed parallel to horizontal joint		60	100	$\alpha_{g,N,II}$	[-]	1,0
		c_{cr}	250			2,0
⊥: anchors placed perpendicular to horizontal joint		60	100	$\alpha_{g,N,\perp}$		2,0

Friulsider Injection System KEM-UP Vinylester for masonry

Performances clay hollow brick Blocchi Leggeri
Description of the brick
Installation parameters

Annex C 36

Deutsches Institut für Bautechnik DIBt

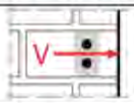
Brick type: Clay hollow brick Blocchi Leggeri

Table C91: Group factor for anchor group in case of shear loading parallel to free edge

Configuration		with c ≥	with s ≥			
II: anchors placed parallel to horizontal joint		60[1]	100[1]	$\alpha_{g,V,II}$	[-]	1,0
		c_{cr}	250			2,0
⊥: anchors placed perpendicular to horizontal joint		60[1]	100[1]	$\alpha_{g,V,\perp}$		1,6
		c_{cr}	250			2,0

[1] Only valid for $V_{Rk,b}$ according to Table C93 and C94 values in brackets

Table C92: Group factor for anchor group in case of shear loading perpendicular to free edge

Configuration		with c ≥	with s ≥			
II: anchors placed parallel to horizontal joint		60[1]	100[1]	$\alpha_{g,V,II}$	[-]	1,0
		c_{cr}	250			2,0
⊥: anchors placed perpendicular to horizontal joint		60[1]	100[1]	$\alpha_{g,V,\perp}$		1,6
		c_{cr}	250			2,0

[1] Only valid for $V_{Rk,b}$ according to Table C93 and C94 values in brackets

Table C93: Characteristic values of resistance under tension and shear loads

Anchor size	Sleeve	Effective anchorage depth	Characteristic resistance Use category d/d; w/d; w/w			
			40°C/24°C	80°C/50°C	120°C/72°C	For all temperature range
		h_{ef}	$N_{Rk,b} = N_{Rk,p}$[1]			$V_{Rk,b}$[4]
		[mm]	[kN]			
Compressive strength $f_b \geq 4$ N/mm²						
M8	12x80	80	0,4	0,4	0,3	2,0[2] (0,9)[3]
M8 / M10/ IG-M6	16x85	85				
	16x130	130				
M12 / M16 / IG-M8 / IG-M10	20x85	85				
	20x130	130				
	20x200	200				
Compressive strength $f_b \geq 6$ N/mm²						
M8	12x80	80	0,5	0,5	0,4	2,5[2] (1,2)[3]
M8 / M10/ IG-M6	16x85	85				
	16x130	130				
M12 / M16 / IG-M8 / IG-M10	20x85	85				
	20x130	130				
	20x200	200				

[1] Values are valid for c_{cr} and c_{min}
[2] Calculation of $V_{Rk,c}$ see ETAG 029, Annex C, except for shear load parallel to free edge with c ≥ 125 mm: $V_{Rk,c,II} = V_{Rk,b}$
[3] Values in brackets $V_{Rk,c} = V_{Rk,b}$ for anchors with c_{min}
[4] The values are valid for steel 5.6 or greater. For steel 4.6 and 4.8 multiply $V_{Rk,b}$ by 0,8

Friulsider Injection System KEM-UP Vinylester for masonry

Performances clay hollow brick Blocchi Leggeri
Installation parameters (continue)
Characteristic values of resistance under tension and shear load

Annex C 37

Deutsches Institut für Bautechnik DIBt

Brick type: Clay hollow brick Blocchi Leggeri

Table C94: Characteristic values of resistance under tension and shear loads (continue)

Anchor size	Sleeve	Effective anchorage depth	Characteristic resistance			
			Use category			
			d/d w/d w/w			
			40°C/24°C	80°C/50°C	120°C/72°C	For all temperature range
		h_{ef}	$N_{Rk,b} = N_{Rk,p}$ [1]			$V_{Rk,b}$ [4]
		[mm]	[kN]			
Compressive strength $f_b \geq 8$ N/mm²						
M8	12x80	80	0,6	0,6	0,5	3,0 [2] (1,2) [3]
M8 / M10/ IG-M6	16x85	85				
	16x130	130				
M12 / M16 / IG-M8 / IG-M10	20x85	85				
	20x130	130				
	20x200	200				
Compressive strength $f_b \geq 12$ N/mm²						
M8	12x80	80	0,6	0,6	0,6	3,5 [2] (1,5) [3]
M8 / M10/ IG-M6	16x85	85				
	16x130	130				
M12 / M16 / IG-M8 / IG-M10	20x85	85				
	20x130	130				
	20x200	200				

1) Values are valid for c_{cr} and c_{min}
2) Calculation of $V_{Rk,c}$ see ETAG 029, Annex C, except for shear load parallel to free edge with $c \geq 125$ mm: $V_{Rk,c,II} = V_{Rk,b}$
3) Values in brackets $V_{Rk,c} = V_{Rk,b}$ for anchors with c_{min}
4) The values are valid for steel 5.6 or greater. For steel 4.6 and 4.8 multiply $V_{Rk,b}$ by 0,8

Table C95: Displacements

Anchor size	Sleeve	Effective anchorage depth h_{ef}	N	δ_N / N	δ_{N0}	$\delta_{N\infty}$	V	δ_{V0}	$\delta_{V\infty}$
		[mm]	[kN]	[mm/kN]	[mm]	[mm]	[kN]	[mm]	[mm]
All sizes	All sizes	All sizes	0,17	1,20	0,21	0,41	0,9	1,20	1,80

Friulsider Injection System KEM-UP Vinylester for masonry

Performances clay hollow brick Blocchi Leggeri
Characteristic values of resistance under tension and shear load (continue)
Displacements

Annex C 38

Deutsches Institut für Bautechnik DIBt

Brick type: Clay hollow brick Doppio Uni

Table C96: Description of the brick

Brick type		Clay hollow brick Doppio Uni
Bulk density	ρ [kg/dm^3]	0,9
Compressive strength	$f_b \geq$ [N/mm^2]	10, 16, 20 or 28
Code		EN 771-1
Producer (country code)		e.g. Wienerberger (IT)
Brick dimensions	[mm]	250 x 120 x 120
Drilling method		Rotary

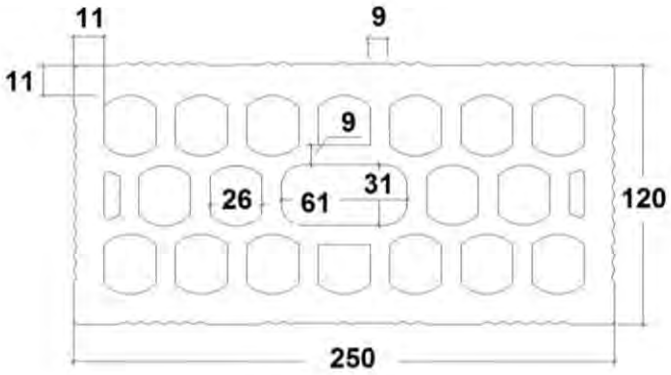
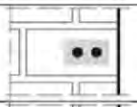
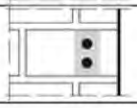


Table C97: Installation parameters

Anchor size			[-]	All sizes
Edge distance		c_{cr}	[mm]	100 (120)[1]
Minimum edge distance		c_{min}[2]	[mm]	60
Spacing		$s_{cr,II}$	[mm]	250
		$s_{cr,\perp}$	[mm]	120
Minimum spacing		$s_{min,II}$	[mm]	100
		$s_{min,\perp}$	[mm]	120

1) Value in brackets for SH20x85; SH20x130 and SH20x200
2) For $V_{Rk,c}$: c_{min} according to ETAG 029, Annex C

Table C98: Group factor for anchor group in case of tension loading

Configuration		with c ≥	with s ≥			
II: anchors placed parallel to horizontal joint		60	100	$\alpha_{g,N,II}$	[-]	1,0
		c_{cr}	250			2,0
⊥: anchors placed perpendicular to horizontal joint		60	120	$\alpha_{g,N,\perp}$		2,0

Friulsider Injection System KEM-UP Vinylester for masonry

Performances clay hollow brick Doppio Uni
Description of the brick
Installation parameters

Annex C 39

Deutsches Institut für Bautechnik DIBt

Brick type: Clay hollow brick Doppio Uni

Table C99: Group factor for anchor group in case of shear loading parallel to free edge

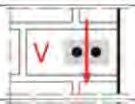
Configuration		with c ≥	with s ≥			
II: anchors placed parallel to horizontal joint		c_{cr}	250	$\alpha_{g,V,II}$	[-]	2,0
⊥: anchors placed perpendicular to horizontal joint		c_{cr}	120	$\alpha_{g,V,\perp}$		2,0

Table C100: Group factor for anchor group in case of shear loading perpendicular to free edge

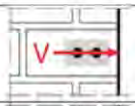
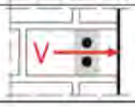
Configuration		with c ≥	with s ≥			
II: anchors placed parallel to horizontal joint		c_{cr}	250	$\alpha_{g,V,II}$	[-]	2,0
⊥: anchors placed perpendicular to horizontal joint		c_{cr}	120	$\alpha_{g,V,\perp}$		2,0

Table C101: Characteristic values of resistance under tension and shear loads

Anchor size	Sleeve	Effective anchorage depth	Characteristic resistance Use category d/d w/d w/w			
			40°C/24°C	80°C/50°C	120°C/72°C	For All temperature range
		h_{ef}	$N_{Rk,b} = N_{Rk,p}$ [1]			$V_{Rk,b}$ [2)3)]
		[mm]	[kN]			
Compressive strength $f_b \geq 10$ N/mm²						
M8	12x80	80	0,6	0,6	0,5	1,5
M8 / M10/ IG-M6	16x85	85				
	16x130	130				
M12 / M16 / IG-M8 / IG-M10	20x85	85				
	20x130	130				
	20x200	200				
Compressive strength $f_b \geq 16$ N/mm²						
M8	12x80	80	0,75	0,75	0,6	2,0
M8 / M10/ IG-M6	16x85	85				
	16x130	130				
M12 / M16 / IG-M8 / IG-M10	20x85	85				
	20x130	130				
	20x200	200				

1) Values are valid for c_{cr} and c_{min}
2) Calculation of $V_{Rk,c}$ see ETAG 029, Annex C
3) The values are valid for steel 5.6 or greater. For steel 4.6 and 4.8 multiply $V_{Rk,b}$ by 0,8

Friulsider Injection System KEM-UP Vinylester for masonry

Performances clay hollow brick Doppio Uni
Installation parameters (continue)
Characteristic values of resistance under tension and shear load

Annex C 40

Brick type: Clay hollow brick Doppio Uni

Table C102: Characteristic values of resistance under tension and shear loads (continue)

Anchor size	Sleeve	Effective anchorage depth	Characteristic resistance			
			Use category			
			d/d w/d w/w			
			40°C/24°C	80°C/50°C	120°C/72°C	For All temperature range
		h_{ef}	$N_{Rk,b} = N_{Rk,p}$ [1]			$V_{Rk,b}$ [2)3)]
		[mm]	[kN]			
Compressive strength $f_b \geq 20$ N/mm²						
M8	12x80	80	0,9	0,9	0,75	2,0
M8 / M10/ IG-M6	16x85	85				
	16x130	130				
M12 / M16 / IG-M8 / IG-M10	20x85	85				
	20x130	130				
	20x200	200				
Compressive strength $f_b \geq 28$ N/mm²						
M8	12x80	80	1,2	1,2	0,9	2,5
M8 / M10/ IG-M6	16x85	85				
	16x130	130				
M12 / M16 / IG-M8 / IG-M10	20x85	85				
	20x130	130				
	20x200	200				

1) Values are valid for c_{cr} and c_{min}
2) Calculation of $V_{Rk,c}$ see ETAG 029, Annex C
3) The values are valid for steel 5.6 or greater. For steel 4.6 and 4.8 multiply $V_{Rk,b}$ by 0,8

Table C103: Displacements

Anchor size	Sleeve	Effective anchorage depth h_{ef}	N	δ_N / N	δ_{N0}	$\delta_{N\infty}$	V	δ_{V0}	$\delta_{V\infty}$
		[mm]	[kN]	[mm/kN]	[mm]	[mm]	[kN]	[mm]	[mm]
All sizes	All sizes	All sizes	0,26	1,20	0,31	0,62	0,6	0,3	0,45

Friulsider Injection System KEM-UP Vinylester for masonry

Performances clay hollow brick Doppio Uni
Characteristic values of resistance under tension and shear load (continue)
Displacements

Annex C 41

Deutsches Institut für Bautechnik DIBt

Brick type: Hollow Light weight concrete Bloc creux B40

Table C104: Description of the brick

Brick type	Hollow light weight concrete Bloc creux B40
Bulk density ρ [kg/dm^3]	0,8
Compressive strength $f_b \geq$ [N/mm^2]	4
Code	EN 771-3
Producer (country code)	e.g. Sepa (FR)
Brick dimensions [mm]	494 x 200 x 190
Drilling method	Rotary

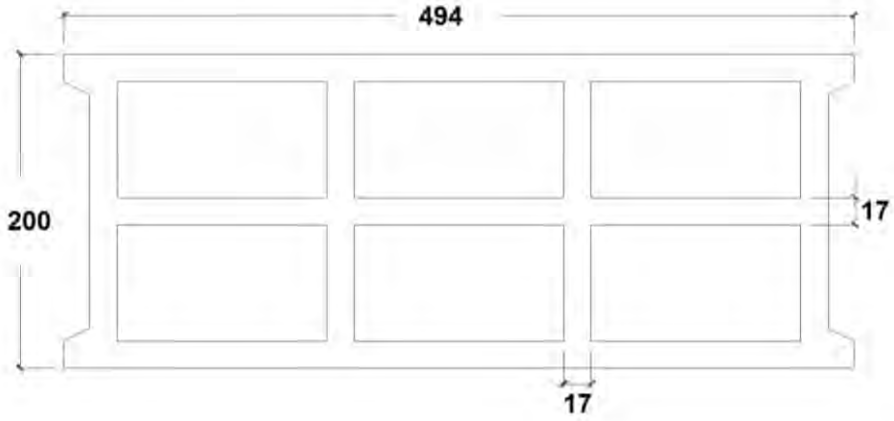
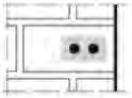
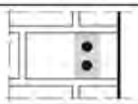


Table C105: Installation parameters

Anchor size		[-]	All sizes
Edge distance	c_{cr}	[mm]	100 (120) [1]
Minimum edge distance	c_{min} [2]	[mm]	100 (120) [1]
Spacing	$s_{cr,II}$	[mm]	494
	$s_{cr,\perp}$	[mm]	190
Minimum spacing	s_{min}	[mm]	100

[1] Value in brackets for SH20x85 and SH20x130
[2] For $V_{Rk,c}$: c_{min} according to ETAG 029, Annex C

Table C106: Group factor for anchor group in case of tension loading

Configuration		with c ≥	with s ≥			
II: anchors placed parallel to horizontal joint		100	100	$\alpha_{g,N,II}$	[-]	1,5
		c_{cr}	494			2,0
⊥: anchors placed perpendicular to horizontal joint		100	100	$\alpha_{g,N,\perp}$		1,0
		c_{cr}	190			2,0

Friulsider Injection System KEM-UP Vinylester for masonry

Performances hollow light weight concrete Bloc creux B40
Description of the brick
Installation parameters

Annex C 42

Deutsches Institut für Bautechnik DIBt

Brick type: Hollow Light weight concrete Bloc creux B40

Table C107: Group factor for anchor group in case of shear loading parallel to free edge

Configuration		with c ≥	with s ≥			
II: anchors placed parallel to horizontal joint		50	100	$\alpha_{g,V,II}$	[-]	1,1
		c_{cr}	494			2,0
⊥: anchors placed perpendicular to horizontal joint		100	100	$\alpha_{g,V,\perp}$		1,1
		c_{cr}	190			2,0

Table C108: Group factor for anchor group in case of shear loading perpendicular to free edge

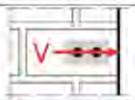
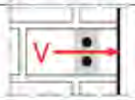
Configuration		with c ≥	with s ≥			
II: anchors placed parallel to horizontal joint		c_{cr}	494	$\alpha_{g,V,II}$	[-]	2,0
⊥: anchors placed perpendicular to horizontal joint		c_{cr}	190	$\alpha_{g,V,\perp}$		2,0

Table C109: Characteristic values of resistance under tension and shear loads

Anchor size	Sleeve	Effective anchorage depth	Characteristic resistance						
			Use category						
			d/d			w/d w/w			d/d w/d w/w
			40°C/24°C	80°C/50°C	120°C/72°C	40°C/24°C	80°C/50°C	120°C/72°C	For all temperature range
		h_{ef}	$N_{Rk,b} = N_{Rk,p}$ [1]			$N_{Rk,b} = N_{Rk,p}$ [1]			$V_{Rk,b}$ [2)3)]
		[mm]	[kN]						
Compressive strength $f_b \geq 4$ N/mm²									
M8	12x80	80	1,2	0,9	0,75	0,9	0,9	0,75	3,0
M8 / M10/ IG-M6	16x85	85	1,2	0,9	0,75	1,2	0,9	0,75	3,0
	16x130	130	1,2	0,9	0,75	1,2	0,9	0,75	3,0
M12 / M16 / IG-M8 / IG-M10	20x85	85	1,2	0,9	0,75	1,2	0,9	0,75	3,0
	20x130	130	1,2	0,9	0,75	1,2	0,9	0,75	3,0

1) Values are valid for c_{cr} and c_{min}
2) Calculation of $V_{Rk,c}$ see ETAG 029, Annex C, except for shear load parallel to free edge with c ≥ 250 mm: $V_{Rk,c,II} = V_{Rk,b}$
3) The values are valid for steel 5.6 or greater. For steel 4.6 and 4.8 multiply $V_{Rk,b}$ by 0,8

Table C110: Displacements

Anchor size	Sleeve	Effective anchorage depth h_{ef}	N	δ_N / N	δ_{N0}	$\delta_{N\infty}$	V	δ_{V0}	$\delta_{V\infty}$
		[mm]	[kN]	[mm/kN]	[mm]	[mm]	[kN]	[mm]	[mm]
All sizes	All sizes	All sizes	0,34	0,90	0,31	0,62	0,86	0,9	1,35

Friulsider Injection System KEM-UP Vinylester for masonry

Performances hollow light weight concrete brick Bloc creux B40
Installation parameters (continue)
Characteristic values of resistance under tension and shear load / Displacements

Annex C 43

Deutsches Institut für Bautechnik DIBt

Brick type: Solid light weight concrete brick - LAC

Table C111: Description of the brick

Brick type		Solid light weight concrete brick
Bulk density	ρ [kg/dm^3]	0,6
Compressive strength	$f_b \geq$ [N/mm^2]	2
Code		EN 771-3
Producer (country code)		e.g. Bisotherm (DE)
Brick dimensions	[mm]	300 x 123 x 248
Drilling method		Rotary

Table C112: Installation parameter

Anchor size		[-]	All sizes
Edge distance	c_{cr}	[mm]	$1,5*h_{ef}$
Minimum edge distance	c_{min}	[mm]	60
Spacing	s_{cr}	[mm]	$3*h_{ef}$
Minimum spacing	s_{min}	[mm]	120

Table C113: Group factor for anchor group in case of tension loading

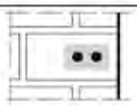
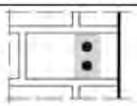
Configuration		with c ≥	with s ≥			
II: anchors placed parallel to horizontal joint		90	120	$\alpha_{g,N,II}$	[-]	1,1
		1,5*hef	$3*h_{ef}$			2,0
⊥: anchors placed perpendicular to horizontal joint		124	120	$\alpha_{g,N,\perp}$		1,1
		1,5*hef	$3*h_{ef}$			2,0

Table C114: Group factor for anchor group in case of shear loading parallel to free edge

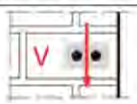
Configuration		with c ≥	with s ≥			
II: anchors placed parallel to horizontal joint		60	120	$\alpha_{g,V,II}$	[-]	0,6
		90	120			2,0
⊥: anchors placed perpendicular to horizontal joint		60	120	$\alpha_{g,V,\perp}$		0,6
		124	120			2,0

Table C115: Group factor for anchor group in case of shear loading perpendicular to free edge

Configuration		with c ≥	with s ≥			
II: anchors placed parallel to horizontal joint		60	120	$\alpha_{g,V,II}$	[-]	0,6
		90	120			2,0
⊥: anchors placed perpendicular to horizontal joint		60	120	$\alpha_{g,V,\perp}$		0,6
		1,5*hef	120			1,0
		1,5*hef	$3*h_{ef}$			2,0

Friulsider Injection System KEM-UP Vinylester for masonry

Performances solid light weight concrete brick - LAC
Description of the brick
Installation parameters

Annex C 44

Deutsches Institut für Bautechnik DIBt

Brick type: Solid light weight concrete brick - LAC

Table C116: Characteristic values of resistance under tension and shear loads

Anchor size	Sleeve	Effective anchorage depth	Characteristic resistance						
			Use category						
			d/d			w/d w/w			d/d w/d w/w
			40°C/24°C	80°C/50°C	120°C/72°C	40°C/24°C	80°C/50°C	120°C/72°C	For all temperature range
		h_{ef}	$N_{Rk,b} = N_{Rk,p}$ [1]			$N_{Rk,b} = N_{Rk,p}$ [1]			$V_{Rk,b}$ [2)3)]
		[mm]	[kN]						
Compressive strength $f_b \geq 2$ N/mm²									
M8	-	80	3,0	2,5	2,0	2,5	2,0	1,5	3,0
M8 / M10/ IG-M6	-	90	3,0	3,0	2,0	2,5	2,5	2,0	3,0
M10 / IG-M8	-	100	3,5	3,0	2,5	3,0	2,5	2,0	3,0
M16 / IG-M10	-	100	3,0	3,0	2,0	3,0	3,0	2,0	3,0
M8	12x80	80	2,5	2,5	2,0	2,5	2,0	1,5	3,0
M8 / M10/ IG-M6	16x85	85	3,0	2,5	2,0	3,0	2,5	2,0	3,0
	16x130	130	3,0	2,5	2,0	3,0	2,5	2,0	3,0
M12 / M16 / IG-M8 / IG-M10	20x85	85	2,5	2,5	2,0	2,5	2,5	2,0	3,0
	20x130	130	2,5	2,5	2,0	2,5	2,5	2,0	3,0
	20x200	200	2,5	2,5	2,0	2,5	2,5	2,0	3,0

1) Values are valid for c_{cr}, values in brackets are valid for single anchors with c_{min}
2) For calculation of $V_{Rk,c}$ see ETAG029, Annex C
3) The values are valid for steel 5.6 or greater. For steel 4.6 and 4.8 multiply $V_{Rk,b}$ by 0,8

Table C117: Displacements

Anchor size	Sleeve	Effective anchorage depth h_{ef}	N	δ_N / N	δ_{N0}	$\delta_{N\infty}$	V	δ_{V0}	$\delta_{V\infty}$
		[mm]	[kN]	[mm/kN]	[mm]	[mm]	[kN]	[mm]	[mm]
M8	-	80	0,86	0,50	0,43	0,86	0,9	0,25	0,38
M8 / M10/ IG-M6	-	90							
M10 / IG-M8	-	100	1,00	0,35	0,35	0,70			
M16 / IG-M10	-	100	0,86		0,30	0,60			
M8	12x80	80	0,71	0,50	0,36	0,71			
M8 / M10/ IG-M6	16x85	85		0,35	0,25	0,50			
	16x130	130							
M12 / M16 / IG-M8 / IG-M10	20x85	85							
	20x130	130							
	20x200	200							

Friulsider Injection System KEM-UP Vinylester for masonry

Performances solid light weight concrete brick - LAC
Characteristic values of resistance under tension and shear load
Displacements

Annex C 45