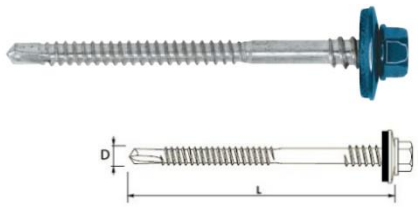
DRILLNOX DF12,5

SELF-DRILLING SCREWS WITH A WASHER FOR SANDWICH PANELS FIXING



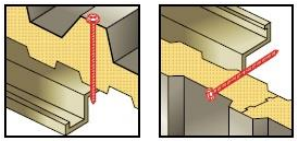
PRODUCT DESCRIPTION

Self-drilling, self-tapping screws (double thread) made of stainless steel, fine thread and hex head, with maximum drilling capacity 12,5mm, with integrated stainless steel washer with vulcanized EPDM.

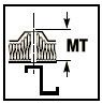
APPLICATION

Designed for mounting sandwich panels to cold rolled steel structures.

Suitable for use in environments with corrosivity categories C1, C2 and C3, C4 and C5 according to PN-EN ISO 12944-2: 2001.



LENGTH OF SCREWS

Fastener type		Dimensions D x L [mm]	Maksymalna zdolność wiercenia	Grubość mocowanej płyty warstwowej 	
			DC	MTmin	MTmax
DRILLNOX DF12,5	S19	5,5/6,3 x 80	12,50	23	47
DRILLNOX DF12,5	S19	5,5/6,3 x 95	12,50	38	62
DRILLNOX DF12,5	S19	5,5/6,3 x 115	12,50	58	82
DRILLNOX DF12,5	S19	5,5/6,3 x 135	12,50	78	102
DRILLNOX DF12,5	S19	5,5/6,3 x 155	12,50	98	122
DRILLNOX DF12,5	S19	5,5/6,3 x 190	12,50	113	157
DRILLNOX DF12,5	S19	5,5/6,3 x 200	12,50	123	167
DRILLNOX DF12,5	S19	5,5/6,3 x 220	12,50	143	187
DRILLNOX DF12,5	S19	5,5/6,3 x 240	12,50	163	207
DRILLNOX DF12,5	S19	5,5/6,3 x 260	12,50	183	227
DRILLNOX DF12,5	S19	5,5/6,3 x 280	12,50	203	247
DRILLNOX DF12,5	S19	5,5/6,3 x 300	12,50	223	267

The working length of the fastener is calculated from the maximum thickness of the DC substrate.

Etanco Sp. z o.o., ul. Olsztyńska 30, 11-130 Orneta
Tel: + 48 55 24 22 926 Fax: + 48 55 24 22 956 e-mail: info@etanco.pl

EUROPEAN TECHNICAL ASSESSMENT ETA-13/0180

CHARACTERISTIC CAPACITIES OF SHEAR ATTACHMENTS AND PULL-OUT FROM STEEL SUBSTRATE, DISPLACEMENT OF THE SCREW HEAD DUE TO HEAT EXPANSION

Element II: t_{II} w [mm]			4,00	5,00	6,00	8,00	12,00
Element I: $t_{n,1}$lub $t_{n,2w}$ [mm]	SHEAR $V_{R,k}$ w [kN]	0,50	1,06	1,06	1,06	1,06	1,06
		0,55	1,27	1,27	1,27	1,27	1,27
		0,63	1,52	1,52	1,52	1,52	1,52
		0,75	2,28	2,28	2,28	2,28	2,28
		0,88	3,23	3,23	3,23	3,23	3,23
		1,00	4,11	4,11	4,11	4,11	4,11
	PULL-OUT $N_{R,k}$ w [kN]	0,50	1,93	1,93	1,93	1,93	1,93
		0,55	2,28	2,28	2,28	2,28	2,28
		0,63	2,69	2,69	2,69	2,69	2,69
		0,75	3,40	3,40	3,40	3,40	3,40
		0,88	3,94	3,94	3,94	3,94	3,94
		1,00	4,43	4,43	4,43	4,43	4,43
		$N_{R.k,II}$	4,43	4,43	4,43	4,43	4,43
Max. head displacement u* depending on the sandwich panel thickness in [mm]			6,0	4,0	3,0	3,0	3,0
		40	8,0	4,6	4,5	4,5	4,5
		50	10,5	5,8	6,0	6,0	6,0
		60	12,5	7,5	70	7,0	7,0
		70	14,5	8,5	8,5	8,5	8,5
		80	17,0	10,0	10,0	10,0	10,0
		100	21,0	13,0	13,0	13,0	13,0
		120	25,0	15,0	15,0	15,0	15,0
		≥140	29,0	18,0	18,0	18,0	18,0

Element I - sheet steel of S280GD grade; S320GD; S350GD according to EN 10346.
Element II - steel sheet steel of grade S235 according to EN 10025-1 or S280GD; S320GD; S350GD according to EN 10346.
In order to determine the design load, the characteristic load factor must be divided by the safety factor ym = 1.33.

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OTHER FEATURES

BASE MATERIAL:	*COLD-ROLLED STEEL PROFILE*
SIZE OF HEX HEAD:	*8 mm*
MINIMUM THICKNESS OF STEEL BASE:	*4,0 mm*
MAXIMUM DRILLING CAPACITY:	*12,50 mm*
CORROSIVITY CATEGORY:	*C1-C5*
PAINTING POSSIBILITY:	*TAK*
THICKNESS OF POLYESTER PAINT:	*50 µm*
TIGHTENING TORQUE:	*5 Nm*
RECOMMENDED SPEED OF THE TOOL WITHOUT LOAD:	*1200 obr/min*
WASHER DIAMETER (STAINLESS STEEL Z19):	*19 mm*

ETA DWU/DoP

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