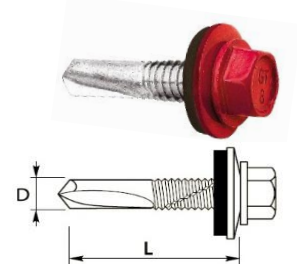


## GT 8 Z16

SELF-DRILLING SCREWS WITH WASHER FOR FIXING STEEL SHEETS

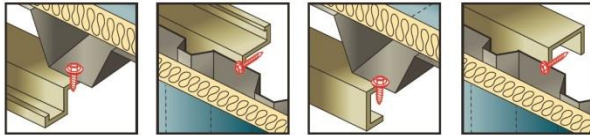


### PRODUCT DESCRIPTION



Self-drilling, self-tapping screws made of surface-hardened carbon steel, electroplated, drilling point #4, with fine thread and hex head, with integrated steel washer with vulcanized EPDM.

### APPLICATION

Designed for fixing construction corrugated steel sheets to hot-rolled steel structures. Protected with paint coating - polyester thickness of not less than 50  $\mu\text{m}$ , intended for use in environments with corrosivity class C1, C2 and C3 according to PN-EN ISO 12944-2: 2001 standard. Galvanized without paint coating intended for use in environments with corrosivity class C1, C2.



### LENGTH OF SCREWS

Fastener type		Dimensions D x L [mm]	Maximum drill capacity [mm]	Maximum thickness of fixed elements [mm]	
			DC	MTmax	
GT 8	Z16	5,5 x 24	8,00	3	

The working length of the connector is calculated from the maximum thickness of the DC substrate

## NATIONAL TECHNICAL ASSESSMENT ITB-KOT-2018/0680

### CHARACTERISTIC LOAD BEARING CAPACITY FOR SHEAR AND PULL-OUT RESISTANCE IN A STEEL BASE

Substrate thickness <sup>1)</sup> [mm]		2,00	3,00	4,00	5,00	6,00	8,00	Wood class ≥ C24	
M <sub>t,nom</sub>		6 Nm							
Attachment thickness <sup>2)</sup> [mm]	SHEAR [kN]	0,50	1,29	1,29	1,29	1,29	1,29	—	/
		0,55	1,29	1,29	1,29	1,29	1,29	—	
		0,63	1,63	1,63	1,63	1,63	1,63	—	
		0,75	1,75	1,75	1,75	1,75	1,75	—	
		0,88	2,14	2,14	2,14	2,14	2,14	—	
		1,00	2,29	2,29	2,29	2,29	2,29	—	
		1,13	2,29	2,29	2,29	2,29	2,29	—	
		1,25	2,29	2,29	2,29	2,29	2,29	—	
		1,50	2,29	2,29	2,29	2,29	2,29	—	
		1,75	2,29	2,29	2,29	2,29	2,29	—	
	2,00	2,29	2,29	2,29	2,29	2,29	—		
	FOR PULL OUT [kN]	0,50	2,57	2,63	2,63	2,63	2,63	—	
		0,55	2,57	2,63	2,63	2,63	2,63	—	
		0,63	2,57	3,59	3,59	3,59	3,59	—	
		0,75	2,57	4,13	4,13	4,13	4,13	—	
		0,88	2,57	4,14	4,14	4,14	4,14	—	
		1,00	2,57	4,71	4,71	4,71	4,71	—	
		1,13	2,57	4,71	4,71	4,71	4,71	—	
		1,25	2,57	4,71	4,71	4,71	4,71	—	
		1,50	2,57	4,71	4,71	4,71	4,71	—	
1,75		2,57	4,71	4,71	4,71	4,71	—		
2,00	1,29	1,29	1,29	1,29	1,29	—			

<sup>1)</sup> steel grade S280GD, S320GD or S350GD according to PN-EN 10346:2015

<sup>2)</sup> steel grade S280GD, S320GD or S350GD according to PN-EN 10346:2015

If both elements I and II are made of steel grade S320GD, values  $V_{R,k}$  can be increased by 8,3%

If both elements I and II are made of steel grade S350GD, values  $V_{R,k}$  can be increased by 16,6%

## EUROPEAN TECHNICAL APPROVAL ETA-12/0580

### CHARACTERISTIC LOAD BEARING CAPACITY OF SHEAR RESISTANCE

tN,II* [mm]	2,00	3,00	4,00	5,00	6,00
VR,k [kN] for tN,I* [mm]	0,50	1,29	1,29	1,29	1,29
	0,55	1,29	1,29	1,29	1,29
	0,63	1,63	1,63	1,63	1,63
	0,75	1,75	1,75	1,75	1,75
	0,88	2,14	2,14	2,14	2,14
	1,00	2,29	2,29	2,29	2,29
	1,13	2,29	2,29	2,29	2,29
	1,25	2,29	2,29	2,29	2,29
	1,50	2,29	2,29	2,29	2,29
	1,75	2,29	2,29	2,29	2,29
	2,00	2,29	2,29	2,29	2,29

Element I - sheet steel class S280GD; S320GD; Standard S350GD according to EN 10346.

Element II - sheet steel class S280GD; S320GD; Standard S350GD according to EN 10346.

To determine the structural carrying capacity of the characteristic safety factor  $\gamma_m = 1.33$ .

### CHARACTERISTIC LOAD BEARING CAPACITY OF PULL-OUT RESISTANCE IN A STEEL BASE

tN,II* [mm]	2,00	3,00	4,00	5,00	6,00
NR,k [kN] for tN,I* [mm]	0,50	2,57	3,16	3,16	3,16
	0,55	2,57	3,16	3,16	3,16
	0,63	2,57	3,63	3,63	3,63
	0,75	2,57	4,17	4,17	4,17
	0,88	2,57	4,18	4,18	4,18
	1,00	2,57	4,75	4,75	4,75
	1,13	2,57	4,75	4,75	4,75
	1,25	2,57	4,75	4,75	4,75
	1,50	2,57	4,75	4,75	4,75
	1,75	2,57	4,75	4,75	4,75
	2,00	2,57	4,75	4,75	4,75

Element I - sheet steel class S280GD; S320GD; Standard S350GD according to EN 10346.

Element II - sheet steel class S280GD; S320GD; Standard S350GD according to EN 10346.

To determine the structural carrying capacity of the characteristic safety factor  $\gamma_m = 1.33$ .

## OTHER FEATURES

BASE MATERIAL:	STEEL PROFILE
SIZE OF HEX HEAD:	8 mm
MINIMUM THICKNESS OF STEEL BASE:	2,00 mm
MAXIMUM DRILLING CAPACITY:	8,00 mm
THICKNESS OF ZINC COATING:	12 µm
CORROSIVITY CATEGORY:	PAINTED - C3 UNPAINTED - C2
TECHNICAL OPINION ON CORROSION PROTECTION:	02248/16/Z00NZM
PAINTING POSSIBILITY:	YES
THICKNESS OF POLYESTER PAINT:	50 µm
TIGHTENING TORQUE:	5 Nm
RECOMMENDED ROTARY SPEED (IDLE):	1500 rpm
DIAMETER OF STEEL WASHER Z16:	16 mm



ETA



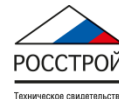
DWU/DoP



KDWU



ZKP



TC



POCC



SZU