GTX 3

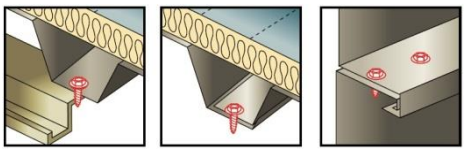
BIMETALLIC STAINLESS STEEL SCREWS WITHOUT WASHER FOR FIXING OF THE STEEL SHEETS

PRODUCT DESCRIPTION

Self-drilling, self-tapping screws made of austenitic stainless steel (bimetallic), with drilling point #2, fine thread and a hex head, without a washer.

APPLICATION

Designed for fastening corrugated construction steel sheets to thin-walled steel structures and for overlap joints fastening of thick construction steel sheets in aggressive environments.
Designed for use in environments with corrosivity class C1, C2, C3, C4 C5-I and C5-M according to PN-EN ISO 12944-2: 2001.



LENGTH OF SCREWS

Fastener type		Dimensions D x L [mm]	Maximum drill capacity [mm]	Maximum thickness of fixed elements [mm]
			DC	MTmax
GTX 3	NA	4,8 x 25	3,00	13

The working length of the connector is calculated from the maximum thickness of the DC substrate

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NATIONAL TECHNICAL ASSESSMENT ITB-KOT-2018/0680

CHARACTERISTIC BEARING CAPACITY OF SHEAR AND PULL-OUT FIXINGS FROM STEEL SUBSTRATE

Thickness of substrate[1] [mm]				1,00	1,25	1,50	2,00	2,50	3,00	Wood class ≥ C24
$M_{t,nom}$				3 Nm						
Thickness of steel substrate[2] [mm]	Characteristic capacity	For shear [kN] For shear [kN]	0,50	1,08	1,08	1,08	1,08	—	—	
			0,55	1,08	1,08	1,08	1,08	—	—	
			0,63	1,38	1,38	1,38	1,38	—	—	
			0,75	2,11	2,11	2,11	2,11	—	—	
			0,88	2,29	2,29	2,29	2,29	—	—	
			1,00	2,59	2,59	2,59	2,59	—	—	
			1,13	2,59	2,59	2,59	—	—	—	
			1,25	2,59	2,74	2,74	—	—	—	
			1,50	2,59	2,74	3,41	—	—	—	
			1,75	2,59	2,74	—	—	—	—	
			2,00	2,59	—	—	—	—	—	
		For pull-out [kN]	0,50	0,51	0,51	0,51	0,51	—	—	
			0,55	0,51	0,51	0,51	0,51	—	—	
			0,63	0,76	0,76	0,76	0,76	—	—	
			0,75	0,84	0,84	0,84	0,84	—	—	
			0,88	0,78	0,78	0,78	0,78	—	—	
			1,00	0,94	0,94	0,94	0,94	—	—	
			1,13	0,94	0,94	0,94	—	—	—	
			1,25	0,94	0,94	0,94	—	—	—	
			1,50	0,94	0,94	0,94	—	—	—	
			1,75	0,94	0,94	—	—	—	—	
			2,00	0,94	—	—	—	—	—	

[1] steel grade S280GD, S320GD or S350GD according to PN-EN 10346:2015
[2] steel grade S280GD, S320GD or S350GD according to PN-EN 10346:2015

If both elements I and II are made of steel grade S320GD, values VR,k can be increased by 8,3%
If both elements I and II are made of steel grade S350GD, values VR,k can be increased by 16,6%
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EUROPEAN TECHNICAL APPROVAL ETA-12/0580

CHARACTERISTIC LOAD BEARING CAPACITY OF SHEAR RESISTANCE

tN,II* [mm]		1,00	1,25	1,50	2,00
VR,k [kN] for tN,I* [mm]	0,50	1,08	1,08	1,08	1,08
	0,55	1,08	1,08	1,08	1,08
	0,63	1,38	1,38	1,38	1,38
	0,75	2,11	2,11	2,11	2,11
	0,88	2,29	2,29	2,29	2,29
	1,00	2,59	2,59	2,59	2,59
	1,13	2,59	2,59	2,59	-
	1,25	2,59	2,74	2,74	-
	1,50	2,59	2,74	3,41	-
	1,75	2,59	2,74	-	-
	2,00	2,59	-	-	-

Element I - sheet steel class S280GD; S320GD; Standard S350GD according to EN 10346.
Element II - sheet steel class S280GD; S320GD; Standard S350GD according to EN 10346.
To determine the structural carrying capacity of the characteristic safety factor γm = 1.33.

CHARACTERISTIC LOAD BEARING CAPACITY OF PULL-OUT RESISTANCE IN A STEEL BASE

tN,II* [mm]		1,00	1,25	1,50	2,00
NR,k [kN] for tN,I* [mm]	0,50	0,51	0,51	0,51	0,51
	0,55	0,51	0,51	0,51	0,51
	0,63	0,76	0,76	0,76	0,76
	0,75	0,84	0,84	0,84	0,84
	0,88	0,78	0,78	0,78	0,78
	1,00	0,94	0,94	0,94	0,94
	1,13	0,94	0,94	0,94	-
	1,25	0,94	0,94	0,94	-
	1,50	0,94	0,94	0,94	-
	1,75	0,94	0,94	-	-
	2,00	0,94	-	-	-

Element I - sheet steel class S280GD; S320GD; Standard S350GD according to EN 10346.
Element II - sheet steel class S280GD; S320GD; Standard S350GD according to EN 10346.
To determine the structural carrying capacity of the characteristic safety factor γm = 1.33.

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OTHER FEATURES

BASE MATERIAL:	*COLD ROLED STEEL, TRAPEZOIDAL METAL SHEET*
SIZE OF HEX HEAD:	*8 mm*
MINIMUM THICKNESS OF STEEL BASE (OVERLAP JOINTS):	*0,75 mm*
MAXIMUM CAPACITY OF DRILLING:	*3,00 mm*
HEAD AND SHAFT MADE OF:	*STAINLESS STEEL CLASS A2*
DRILLING POINT MADE OF:	*CURED ALLOY STEEL*
CORROSIVE ENVIRONMENT:	*C5 I/M*
OPINION ON ANTI-CORROSIVE PROTECTION:	*02248/16/Z00NZM*
POSSIBILITY OF PAINTING:	*YES*
PAINT COATING THICKNESS:	*50 µm*
TIGHTENING TORQUE:	*3 Nm*
RECOMMENDED ROTARY SPEED (IDLE):	*1200 rpm*

PZH ETA DWU/DoP KDWU ZKP TC POCC SZU

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